# SWITCHES

# Illuminated Switches

**Product Training Module** 

# Introduction



#### Purpose

 To "illuminate" the customer regarding illuminated switches and their functions, and to display the wide variety of illuminated switches that NKK offers

#### **Objectives**

- Introduce the various types of illumination
- Describe how isolated lamp terminals offer more flexibility to the customer
- Explain how resistors are used with illuminated switches
- Present the various types of illuminated actuations
- Discuss applications by product grouping
- Present the UB2 alternating legends
- Description of custom legend capabilities

# **Types of Illumination**



Types of Illumination	Benefits	Disadvantages		
LEDs	<ul> <li>Long life</li> <li>Low current &amp; DC voltage levels</li> <li>Not easily damaged by shock</li> <li>Variety of colors</li> <li>Bright &amp; super bright options</li> <li>Bicolor &amp; RGB available in some lines</li> </ul>	<ul> <li>Higher initial costs</li> <li>Ballast resistor required</li> </ul>		
Incandescent Lamps	<ul> <li>Lower initial costs</li> <li>Brightness</li> </ul>	<ul> <li>Short life</li> <li>Sensitive to shock &amp; vibration</li> <li>High heat dissipation</li> </ul>		
Neon Lamps	<ul> <li>Long life</li> <li>Not easily damaged by shock or vibration</li> </ul>	<ul> <li>Low intensity</li> <li>Series resistor required</li> </ul>		

#### Isolated Circuits from External Source

All of NKK's illuminated switches come with isolated circuits for the lamps.

In this example, the red and dark blue wires are soldered to an external source. This source will send the current that illuminates the lamp.

The source current will depend upon the lamp specifications.



# Isolated Circuit Wired in Line with Switch Actuation



In this example, a resistor is wired to the positive lamp terminal from the "Normally Open" switch terminal. As a result, when the switch is actuated from the "Normally Closed" terminal to the "Normally Open" terminal, the lamp will illuminate.

The resistor is required to properly power the lamp.



# **LED** Circuit

The illumination is created by the LED which has the properties of a diode (Anode "+" and Cathode "-"). Once the Forward Voltage (VF) and Current (IF) is achieved, the LED will illuminate.

If the voltage is reversed and exceeds the Reversed Voltage (V $_R$ ) the LED can be damaged.

The ballast resistor (R) is used to create the proper voltage and current through the circuit. An alternative to the ballast resistor is a constant current source circuit.

The LED is generally used in DC applications. If an AC circuit is to be used, a rectifier circuit along the ballast resistor is required to generate the appropriate DC voltage.



#### **Ballast Resistor Calculation**

The ballast resistor value is calculated by the formula shown here.

As an example:

Source Voltage = 5.0VForward Voltage = 1.9V (set by LED) Forward Current = 20mA (set by LED) The resultant ballast resistor =  $155\Omega$ 

Additionally, the power rating of this ballast resistor must be considered.

- With a forward current of 20mA and the voltage across the ballast resistor (5.0V 1.9V) = 3.1V
- Power across is then calculated:
   3.1V x 20mA = 0.062W
- For safety purposes, typical power rating of 2X the calculated value is selected
- The resulting power rating = 0.125W (1/4W resistor)

 $R = \frac{E - V_F}{I_F}$ 

- Where: R = Resistor Value (Ohms)
  - E = Source Voltage (V)
  - $V_{F}$  = Forward Voltage (V)

I<sub>F</sub> = Forward Current (A)

### Ballast Resistor Calculation for LED



Forward voltages of the LED are different for each LED and color. In switches where bicolor or RGB LEDs are used, different ballast resistor values may be required for each LED.

The current profile of an LED is that it varies with temperature, so the value of the ballast resistors should be calculated at the appropriate operating temperature.

This can be calculated with the current reduction rate information supplied.

AT635 LED Specifications						
Colors		Red	Amber	Green		
Forward Peak Current		30mA	30mA	30mA		
Continuous Forward Current	I <sub>F</sub>	20mA	20mA	20mA		
Forward Voltage	V <sub>F</sub>	1.9V	2.0V	2.1V		
Reverse Peak Voltage	V <sub>RM</sub>	5V	5V	5V		
Current Reduction Rate Above 25°C $\Delta I_{F}$		0.42mA/°C				
Ambient Temperature Range	−25° ~ +50°C					

# **LED Colors & Chromaticity**

LED Illuminated switches are available in:

- Single Color: Red, Green, Amber, Blue, White (see "White" note below)
- Bicolor: Red/Green (produces Amber when both are illuminated)
- RGB: Red/Green/Blue; theoretically, all colors can be created by combining these, except for Black
- White: Blue LED with Yellow fluorescent (analog White) Generated by RGB (digital White)

LED colors are shown in the Chromaticity Graph by their respective X-Y coordinates.



### **Illuminated Pushbuttons**







**GB Series** 



**FP01 Series** 



**KP01 Series** 

**HB2 Series** 

### **Illuminated Pushbuttons**







LB Series Panel Seal





**LB Series** 

**HB Series** 

#### **Illuminated Pushbuttons**





# **Illuminated Tactiles**





**JB Series** 

**JF Series** 

**JL Series** 

# **Illuminated Toggles**











**TL Series** 

**G** Series

M2100 Series

#### Illuminated Rockers & Paddles





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#### **Illuminated Slides**







**SS Series** 

**MS Series** 

## Ultra-Miniature & Subminiature



- GB Pushbuttons
- B & G Toggles
- GW Rockers







Applications: Preamplifiers, Recording Mixers, Audio Converters, Microphones, Wireless Receivers

# **Contactless Pushbutton**



#### **FP01 Pushbuttons**

**Features:** 

- Photo Interrupter
- 3 Million Operations Minimum
- Connector Plug & Wire
- Leads Available

Applications:

Gaming

**Vending Machines** 

Equipment Exposed to Corrosive Gases

Automotive Repair Equipment

X-Ray & MRI machines







#### **HB2 & KP Pushbuttons**





Applications: Broadcast Equipment Recording Mixers Audio-Visual Control Consoles Patient Monitors Autoclaving Equipment

#### **Basic Pushbuttons**



#### HB, KB & LB Pushbuttons



Applications: Sheet Counters Rinsing Systems Control Panels Weight Scales X-Ray Meters





#### Illuminated Tactile Switches



#### **JB**, **JF & JL Tactiles**



Applications:

**RF** Monitors

**Printing Presses** 

Score Boards

Portable Lighting Units

In-Store Demo

Displays



#### Low Profile Illuminated Pushbuttons



#### LP, UB & UB2 Pushbuttons



Applications:

**Patient Analyzers** 

A/V Wall Mount Controls

Photo Equipment

Cable Modems

Robotics



# **LED Tipped Switches**



#### M21 Paddles, Rockers & Toggles



Applications:

**Emergency Vehicles** 

**Textile Printers** 

Model Train Control Panels

**Avionic Electrical Control Systems** 

**Dashboard Controls** 



# **Illuminated Rockers**



#### CWSB, CWSC, MLW & LW Rockers

Applications: Telecom Cooling Modules In-Car Video Recorders Transilluminators Operating Table Controls CRT Monitors







### **Illuminated Slides**



#### **MS & SS Slides**

Applications: RC Controls Theater Controls Laser Trackers Diagnostic Equipment Surveillance Equipment



# **Alternating Legends**



#### **UB2** Pushbuttons





#### Custom Legend Capabilities



#### Methods for All Applications

#### Laser Etching

For highest durability on many different cap designs and sizes; legend may be etched on inside or outside of cap

#### **Pad Printing**

For highest print quality and excellent durability on most surfaces

#### **Screen Printing**

For very competitive, high quality printing on flat surfaces

# **Product Overview**



