# General Specifications

#### **Electrical Capacity (Resistive Load)**

Power Level (silver): 6A @ 125V AC or 3A @ 250V AC or 3A @ 30V DC

Logic Level (gold): 0.4VA maximum @ 28V AC/DC maximum

(Applicable Range 0.1mA ~ 0.1A @ 20mV ~ 28V)

Note: Find additional explanation of operating range in Supplement section.

#### Other Ratings

**Contact Resistance:** 10 milliohms maximum for silver; 20 milliohms maximum for gold

**Insulation Resistance:** 1,000 megohms minimum @ 500V DC

1,000V AC minimum between contacts for 1 minute minimum; Dielectric Strength:

1,500V AC minimum between contacts & case for 1 minute minimum

**Mechanical Life:** 50,000 operations minimum **Electrical Life:** 25,000 operations minimum

**Nominal Operating Force:** On-to-On Position Off-to-On Position

Single Pole 3.19N 3.92N Double Pole 4.41N 7.06N

Angle of Throw: 20°

#### **Materials & Finishes**

**Bushing:** Brass with nickel plating

Housing: Stainless steel **Mounting Bracket:** Steel with tin plating

**Movable Contacts:** Silver alloy or copper alloy with gold plating

Silver alloy with silver plating or copper or brass with gold plating **Stationary Contacts:** 

**Lamp Contacts:** Phosphor bronze

Diallyl phthalate resin (UL94V-0)

**Switch Terminals:** Brass or copper with silver or gold plating **Lamp Terminals:** Brass or copper with silver or gold plating

#### **Environmental Data**

**Operating Temp Range:** -10°C through +55°C (+14°F through +131°F)

**Humidity:** 90 ~ 95% humidity for 240 hours @ 40°C (104°F)

Vibration: 10 ~ 55Hz with peak-to-peak amplitude of 1.5mm traversing the frequency range & returning

in 1 minute; 3 right angled directions for 2 hours

Shock: 500 m/s<sup>2</sup> acceleration (tested in 6 right angled directions, with 5 shocks in each direction)

#### Installation

**Mounting Torque:** 1.47Nm (13 lb•in) for double nut; .67Nm (6 lb•in) for single nut Wave Soldering (PC version): See Profile B in Supplement section. Soldering Time & Temp:

Manual Soldering: See Profile B in Supplement section. Note: Lever must be in center position while soldering.

These devices are not process sealed. Hand clean locally using alcohol based solution. Cleaning:

#### **Standards & Certifications**

Flammability Standards: UL94V-0 base

## Distinctive Characteristics

Industry's first LED illumination at tip of toggle switches.

Single color LEDs of red, yellow, and green, plus bicolor red/green, to meet varied design requirements.

LEDs can operate independently from or synchronously with switching operation.

Antijamming feature to protect contacts from damage due to excessive downward force on the toggle.

High torque bushing prevents the bushing from rotating or separating from the metal frame during installation.

Stainless steel frame resists corrosion.

Silver contacts are of specially composed alloy for hardness.

High insulating barriers protect against crossover in double pole devices.

Terminals are molded in and epoxy sealed to lock out flux, dust, and other contaminants.

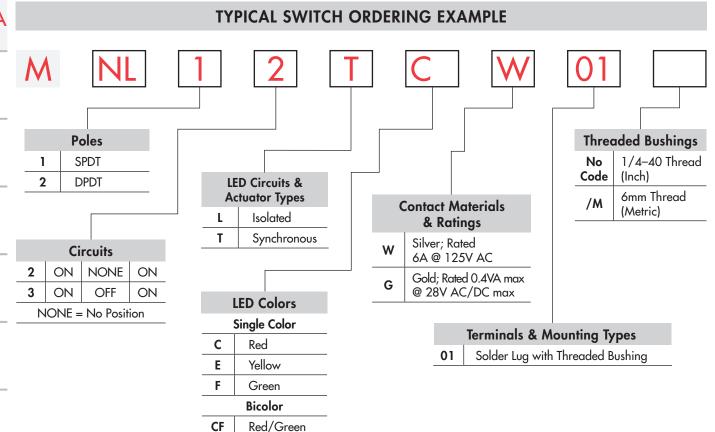
1,500V dielectric strength between switch contacts and case is accomplished by clinching the frame away from the terminals.





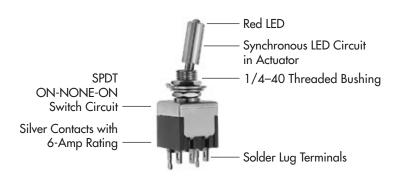


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#### **DESCRIPTION FOR TYPICAL ORDERING EXAMPLE**

#### MNL12TCW01





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•	Accessories
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POLES & CIRCUITS & LED ILLUMINATION							
		Toggle Position & Terminal Numbers NONE = No Position		ers	Schematics		
Model	Pole & Throw	Down	Center	Up	Notes: Terminal numbers are not actually on the		
			Keyway- <sub>\</sub>	-	~	switch. LEDs require an external power source.	
MNL12 SPDT		ON	NONE	ON			
	Connected Po	wer Terminals	2-3	NONE	2-1	Isolated 2 ICOM	
i.		<b>Os</b> (see schematics) d LED Terminals	ON 4-6	NONE NONE	ON 4-6	Single Color LED 3 1 1 4 6	
LED Circuit		s Single Color LED d LED Terminals	ON 4-6	NONE NONE	OFF OPEN	Isolated 2 (COM) Red Green	
	Synchron	ous Bicolor LED d LED Terminals	Red 5-6	NONE NONE	Green 5-4	Bicolor LED  Green  (+) Red  (-) Green	
	MNL13 Connected Po	<b>SPDT</b> wer Terminals	ON 2-3	OFF OPEN	ON 2-1	Synchronous Single Color	
LED Circuit		<b>Os</b> (see schematics) d LED Terminals	ON 4-6	ON 4-6	ON 4-6	LED 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
		s Single Color LED d LED Terminals	ON 4-6	OFF OPEN	ON 4-6	Synchronous 2 (COM) Red Green	
		ous Bicolor LED d LED Terminals	Red 5-6	OFF OPEN	Green 5-4	Bicolor LED  3  6  5 COM (+)  4  External Connection	
MNL22 DPDT Connected Power Terminals		ON 2-3 5-6	NONE NONE	ON 2-1 5-4	Isolated 2 ICOMI 5 Single Color		
		Os (see schematics) d LED Terminals	ON 7-9	NONE NONE	ON 7-9	LED 3 9 6 4 7 LI+) 9 LI-	
LED Circ		s Single Color LED d LED Terminals	ON 7-9	NONE NONE	OFF OPEN	Isolated 2 ICOMI 5 Red Green	
LED		ous Bicolor LED d LED Terminals	Red 8-9	NONE NONE	Green 8-7	Bicolor LED  3 1 6 4 9 COM 7 (-) Green	
MNL23		DPDT	ON	OFF	ON	Synchronous 2 (COM) 5	
	Connected Po	wer Terminals	2-3 5-6	OPEN	2-1 5-4	Single Color LED	
÷	Connecte	<b>Os</b> (see schematics) d LED Terminals	ON 7-9	ON 7-9	ON 7-9	3 1 6 4 7 9	
LED Circuit		<b>s Single Color LED</b> d LED Terminals	ON 7-9	OFF OPEN	ON 7-9	Synchronous Bicolor LED	
≝		ous Bicolor LED d LED Terminals	Red 8-9	OFF OPEN	Green 8-7	Bicolor LED 3 9 8 COM (+) 7	

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#### **LED COLORS & SPECIFICATIONS**

The electrical specifications shown are determined at a basic temperature of 25°C. LED circuit is isolated and requires an external power source. If the source voltage exceeds the rated voltage, a ballast resistor is required. The resistor value can be calculated by using the formula in Supplement Section.

The LED is an integral part of the switch		Single Color			Bicolor	
and not available separately.		C	Е	F	CF	
Bicolor LED is translucent white when unlit.	Color	Red	Yellow	Green	Red/Green	Units
Maximum Forward Current	I <sub>FM</sub>	30	30	30	25	mA
Typical Forward Current	I <sub>F</sub>	20	20	20	10	mA
Forward Voltage	V <sub>F</sub>	2.2	2.1	2.2	1.7/2.0	٧
Maximum Reverse Voltage	V <sub>RM</sub>	4	4	4		٧
Current Reduction Rate Above 25°C	$\Delta I_{_{\rm F}}$	0.38	0.38	0.38	0.33/0.33	mA/°C
Ambient Temperature Range			_	10° ~ +55°C		

### LED CIRCUIT, TOGGLE, & MOUNTING TYPE COMBINATIONS



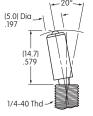
Toggle with Isolated LED Circuit



Toggle with Synchronous LED Circuit

Finish: Brushed aluminum

Standard Hardware: 2 AT513H Hex Nuts, 1 AT507H Locking Ring, 1 AT509 Lockwasher Standard & optional hardware details in Accessories & Hardware section.



Threaded Bushing combines with Terminal code 01.



Max. Panel Thickness with Standard Hardware .102" (2.6mm)

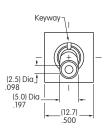


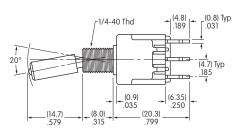
Max. Panel Thickness without Locking Ring .134" (3.4mm)

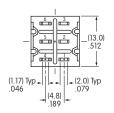
#### TYPICAL SWITCH DIMENSIONS

**Single Pole** 

#### Solder Lug







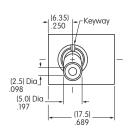
MNL12TCFW01

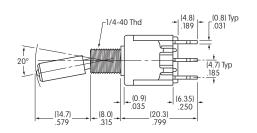
Single color LED switch does not have terminal 5.

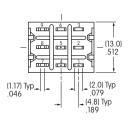


#### TYPICAL SWITCH DIMENSIONS

#### **Double Pole**









Solder Lug

Single color LED switch does not have terminal 8.

MNL22TCFW01

#### **CONTACT MATERIALS & RATINGS**



Silver

**Power Level** 

6A @ 125V AC & 3A @ 250V AC



Gold

Logic Level

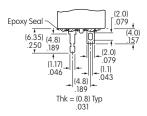
0.4VA maximum @ 28V AC/DC maximum

Complete explanation of operating range in Supplement section.

#### **TERMINALS**



**Solder Lug with Turret LED Terminal** 



#### STANDARD MOUNTING HARDWARE

AT513H Hexagon Nut

(2 per switch)

Material:

Brass with nickel plating



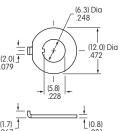


AT507H Locking Ring

(1 per switch)

Material:

Steel with chromate over zinc

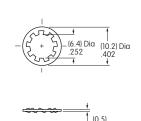


AT509 Lockwasher

(1 per switch)

Material:

Steel with chromate over zinc



Optional Hardware: Knurled nuts, dress nuts, and ON-OFF plates are available; see details in Accessories & Hardware section.