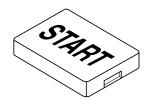
UB Series Legend Packet

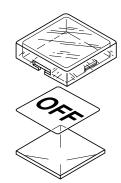












Contents

Customer Request Form	UB2
Cap Types and Combinations	UB3
Legend Orientation	UB4
Font Styles	UB5
Helvetica Light Font Table	UB6
Helvetica Regular Font Table	UB7
Helvetica Bold Font Table	UB8
Helvetica Black Font Table	UB9
Maximum Printable Areas	UB10

The primary purpose of this Legend Packet is to let our customers know that NKK Switches provides full support regarding your legending requirements. The packet is designed to provide information to make your legending choices easy and concise, and to let you know that our availability can range from answering a few questions to guiding you through the entire process. Feel free to acquaint yourself with the following pages specific to your applications, then contact us and let us know how we may be of further assistance. We look forward to serving all you legending needs.



7850 East Gelding Drive • Scottsdale, Arizona 85260 www.nkkswitches.com • Phone: 480.991.0942 • Fax: 480.998.1435



Customer Request Form

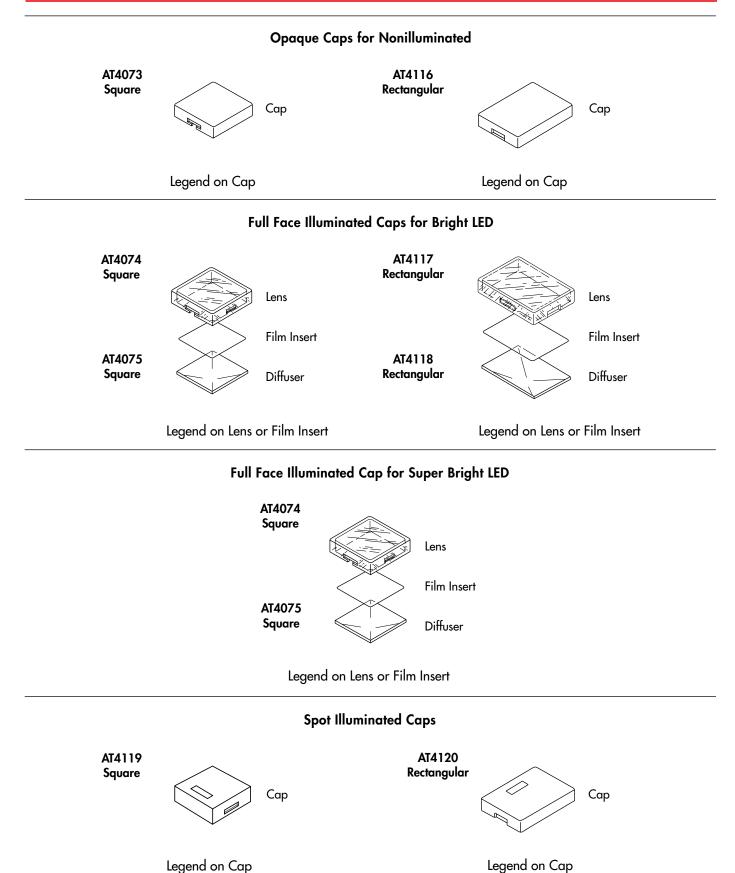
UB Series Legend Instructions

1 Customer Information	Today's Date
Company Name	Phone ()
Address	Fax ()
City State	Zip Code
Contact Person Email	
Important! Please complete one Request Form for each	h legend requested.
2 Switch	
Switch Part Number	Quantity Requested
Cap Part Number	
Refer to Legend Packet page UB3 if you need	assistance.
3 Surface	
Lens Film Insert O	ther (contact factory)
See Legend Packet page UB3 if you need more informatio	n on printable surfaces.
4 Font Style and Size	
Helvetica Helvetica Helvetica Bold Light Font Size: point Refer to Legend Packet pages UB5 through UB9 to determine y	
5 Characters	
1 line 2 lines START Your Legend Text Here Your Legend Text Here ON Your Legend Text Here Your Legend Text Here	AC FAN ONLY
Sample Sample	Sample Your Legend Text Here
Minimum distance between characters is critical to legibility an Refer to Legend Packet page UB10 to determine your maximum printable are provide character widths and heights. Note: All legends will be ce	a. Legend Packet pages UB5 through UB9
6 Please make your selections below by checking one	box in each row.
Printing Method Screen Print Pad Print	ther (contact factory) ser Etch Other (contact factory) N Right P/N Bottom



Cap Types and Combinations

UB Series Legend Instructions

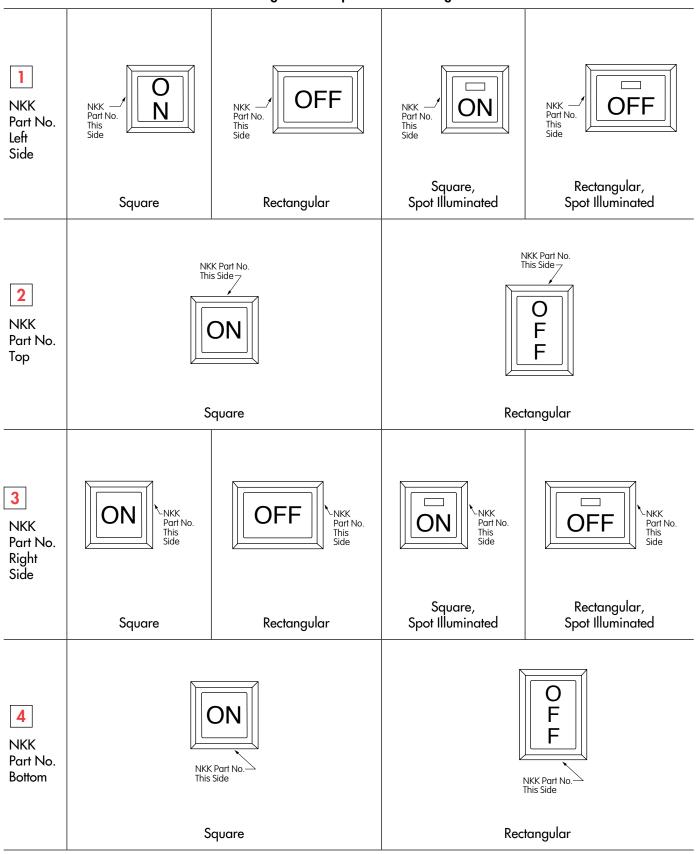




Legend Orientation

UB Series Legend Instructions







UB Series Legend Instructions

The following tables display Helvetica font styles in graduated point sizes. These tables can give you an idea at a glance which size might be most compatible for your legend. For more detailed information on each font style and individual character widths, see pages UB6 through UB9.

Actual Font and Size	EWI											
Font Size in Points	6	7	8	9	10	11	12	14	16	18	20	22
Character Height	.063″	.075″	.084″	.092″	.100″	.111″	.120″	.141″	.161″	.189″	.211″	.231″

HELVETICA LIGHT

See page UB6 for the Helvetica Light Font Style table.

HELVETICA REGULAR

Actual Font and Size	EWI											
Font Size in Points	6	7	8	9	10	11	12	14	16	18	20	22
Character Height	.064″	.077″	.086″	.096″	.107″	.118″	.129″	.149″	.171″	.189″	.214″	.250″

See page UB7 for the Helvetica Regular Font Style table.

HELVETICA BOLD

Actual Font and Size			EWI									
Font Size in Points	6	7	8	9	10	11	12	14	16	18	20	22
Character Height	n/a	n/a	.086″	.096″	.107″	.117″	.128″	.149″	.170″	.191″	.203″	.234″

See page UB8 for the Helvetica Bold Font Style table.

HELVETICA BLACK

Actual Font and Size			EWI									
Font Size in Points	6	7	8	9	10	11	12	14	16	18	20	22
Character Height	n/a	n/a	.084″	.095″	.106″	.116″	.126″	.149″	.169″	.189″	.211″	.229″

See page uB9 for the Helvetica Black Font Style table.

Note: Minimum distance between characters on any font style is critical to legibility and cannot be less than .015". Remember to include this dimension *between* each character width when calculating overall legend length.



Helvetica Light

JB Series Legend Instructions	JB Series	Legend	Instruct	ions
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Actual Font and Size	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	
Font Size in Points	6	7	8	9	10	11	12	14	16	18	20	22	
Character Height	.063″	.075″	.084″	.092″	.100″	.111″	.120″	.141″	.161″	.189″	.211″	.231″	
Character		Character Widths in Inches											
A	.054	.062	.071	.081	.089	.098	.107	.124	.142	.160	.178	.195	
B	.044	.053	.053	.068	.075	.083	.089	.104	.117	.134	.148	.163	
C	.051	.062	.070	.079	.088	.088	.104	.122	.139	.156	.174	.191	
D	.050	.058	.069	.074	.083	.091	.098	.116	.131	.148	.163	.181	
E	.042	.049	.055	.063	.069	.076	.076	.096	.109	.123	.137	.150	
F	.038	.045	.053	.059	.064	.072	.072	.091	.102	.117	.130	.142	
G	.055	.063	.072	.072	.092	.099	.109	.126	.143	.162	.180	.197	
H	.048	.056	.063	.072	.079	.087	.095	.110	.125	.142	.158	.174	
I	.006	.008	.009	.010	.010	.011	.012	.014	.015	.018	.020	.022	
J	.033	.040	.044	.050	.056	.061	.061	.077	.088	.100	.110	.122	
K	.048	.056	.063	.071	.079	.088	.088	.110	.127	.145	159	.173	
L	.037	.045	.050	.057	.064	.070	.076	.089	.102	.115	.127	.140	
M	.058	.065	.077	.086	.096	.104	.114	.132	.151	.171	.189	.206	
N	.049	.056	.063	.073	.079	.087	.095	.110	.126	.142	.158	.174	
O	.057	.065	.076	.084	.095	.103	.113	.131	.149	.169	.188	.205	
P	.043	.050	.056	.064	.070	.076	.084	.097	.112	.126	.139	.152	
Q	.057	.066	.076	.085	.094	.105	.113	.131	.149	.168	.186	.206	
R	.047	.052	.061	.069	.075	.083	.090	.104	.118	.134	.151	.163	
S	.045	.052	.059	.069	.074	.083	.087	.102	.117	.134	.147	.161	
T	.045	.051	.059	.069	.073	.082	.088	.102	.116	.133	.146	.161	
U	.048	.056	.063	.069	.078	.086	.094	.109	.125	.142	.155	.170	
V	.049	.055	.064	.073	.079	.089	.096	.113	.129	.146	.162	.177	
W	.073	.084	.096	.109	.121	.133	.145	.168	.192	.216	.241	.264	
X	.048	.056	.064	.073	.082	.089	.097	.113	.129	.147	.162	.177	
Y	.050	.058	.066	.074	.083	.090	.097	.115	.131	.147	.163	.181	
Z	.047	.053	.062	.070	.077	.077	.092	.108	.122	.138	.153	.168	
1	.022	.023	.028	.031	.036	.038	.042	.049	.055	.062	.069	.078	
2	.041	.047	.053	.059	.065	.072	.078	.093	.105	.117	.131	.145	
3	.041	.048	.054	.060	.067	.067	.080	.094	.107	.120	.133	.147	
4	.041	.048	.054	.060	.068	.068	.082	.095	.108	.122	.134	.149	
5	.040	.046	.053	.059	.067	.073	.079	.092	.105	.118	.131	.145	
6	.040	.046	.054	.060	.066	.073	.081	.093	.104	.119	.132	.146	
7	.038	.044	.051	.057	.063	.069	.075	.089	.101	.113	.125	.138	
8	.040	.046	.052	.060	.060	.072	.078	.092	.106	.117	.131	.144	
9	.040	.047	.054	.060	.066	.073	.080	.093	.106	.119	.133	.146	
0	.040	.048	.054	.060	.067	.074	.080	.093	.107	.120	.133	.147	
	.005	.007	.008	.010	.010	.013	.013	.014	.017	.019	.019	.023	
,	.007	.008	.009	.010	.010	.012	.014	.016	.017	.019	.021	.023	
+	.042	.050	.056	.064	.069	.077	.085	.097	.110	.125	.139	.153	
-	.021	.025	.029	.032	.036	.039	.043	.051	.056	.064	.071	.078	
/	.023	.029	.033	.037	.042	.046	.050	.057	.065	.074	.081	.089	



UB Series	Legend	Instruct	ions

Actual Font and Size	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	
Font Size in Points	6	7	8	9	10	11	12	14	16	18	20	22	
Character Height	.064″	.077″	.086″	.096″	.107″	.118″	.129″	.149″	.171″	.189″	.214″	.250″	
Character		Character Widths in Inches											
A	.054	.063	.072	.081	.089	.097	.108	.126	.142	.159	.178	.196	
B	.045	.054	.061	.069	.076	.084	.091	.105	.122	.139	.151	.167	
C	.053	.062	.069	.079	.088	.096	.105	.122	.139	.159	.176	.194	
D	.048	.056	.065	.073	.082	.090	.097	.112	.129	.145	.161	.178	
E	.044	.052	.059	.066	.074	.081	.086	.103	.116	.132	.145	.160	
F	.042	.056	.056	.063	.069	.076	.082	.095	.102	.123	.136	.149	
G	.056	.064	.075	.085	.094	.103	.111	.130	.147	.167	.185	.204	
H	.048	.056	.063	.071	.079	.087	.094	.109	.125	.140	.157	.173	
I	.009	.010	.011	.010	.014	.013	.016	.019	.020	.024	.028	.029	
J	.035	.041	.047	.051	.057	.064	.070	.081	.090	.102	.115	.127	
K	.049	.057	.064	.073	.081	.088	.097	.111	.127	.144	.162	.178	
L	.039	.043	.051	.057	.063	.069	.076	.088	.102	.113	.127	.139	
M	.059	.067	.077	.086	.096	.107	.116	.134	.155	.173	.191	.211	
N	.049	.058	.064	.072	.079	.087	.096	.111	.129	.141	.160	.175	
O	.059	.069	.079	.089	.097	.109	.117	.138	.156	.177	.198	.215	
P	.044	.052	.058	.066	.074	.082	.089	.103	.115	.133	.148	.161	
Q	.058	.069	.079	.089	.099	.108	.117	.139	.157	.177	.198	.216	
R	.050	.058	.067	.075	.082	.090	.098	.113	.130	.147	.164	.181	
S	.048	.056	.064	.072	.080	.088	.096	.111	.126	.142	.161	.161	
T	.049	.056	.063	.071	.080	.089	.097	.111	.127	.142	.161	.176	
U	.048	.056	.063	.071	.078	.087	.094	.110	.126	.139	.158	.173	
V	.052	.060	.071	.077	.086	.097	.103	.120	.138	.154	.173	.189	
W	.076	.089	.101	.114	.128	.138	.153	.178	.204	.227	.251	.280	
X	.053	.062	.071	.080	.088	.098	.106	.122	.140	.156	.174	.193	
Y	.054	.064	.073	.083	.090	.100	.109	.126	.146	.162	.181	.200	
Z	.047	.054	.063	.070	.078	.086	.094	.108	.124	.139	.155	.172	
1	.021	.023	.029	.031	.035	.038	.041	.046	.056	.063	.068	.076	
2	.041	.047	.055	.061	.066	.074	.078	.093	.107	.119	.134	.146	
3	.041	.046	.054	.060	.067	.072	.080	.094	.107	.119	.133	.146	
4	.042	.048	.056	.062	.069	.076	.082	.096	.111	.122	.138	.151	
5	.041	.048	.054	.061	.067	.074	.080	.093	.107	.120	.134	.148	
6	.040	.046	.054	.060	.066	.072	.080	.092	.107	.119	.131	.145	
7	.041	.047	.053	.060	.069	.072	.080	.093	.105	.118	.133	.145	
8	.040	.046	.053	.060	.066	.073	.079	.092	.107	.119	.133	.147	
9	.040	.046	.053	.059	.065	.072	.080	.092	.105	.119	.132	.145	
0	.040	.045	.052	.059	.065	.071	.077	.090	.102	.116	.129	.141	
	.009	.011	.012	.014	.015	.016	.017	.020	.023	.027	.029	.031	
,	.008	.011	.012	.014	.017	.017	.018	.020	.024	.026	.030	.023	
+	.041	.048	.054	.061	.068	.074	.081	.095	.110	.122	.134	.149	
-	.020	.023	.026	.030	.034	.037	.041	.048	.054	.061	.066	.074	
/	.025	.029	.033	.039	.041	.045	.050	.056	.065	.074	.081	.089	



Helvetica Bold

UB Seri	ies Le	aend	Instru	ctions

Actual Font and Size			EWI									
Font Size in Points	6	7	8	9	10	11	12	14	16	18	20	22
Character Height	n/a	n/a	.086″	.096″	.107″	.117″	.128″	.149″	.170″	.191″	.203″	.234″
Character		1	1	1	1	Chara	icter Wi	dths in Ir	nches	1	1	1
A B C	n/a	n/a	.076 .065 .073	.085 .073 .081	.095 .082 .089	.105 .089 .098	.113 .097 .107	.132 .114 .125	.150 .129 .144	.170 .146 .162	.189 .163 .179	.208 .179 .196
D E F	n/a	n/a	.068 .062 .057	.076 .069 .065	.085 .076 .072	.093 .084 .079	.102 .092 .086	.119 .107 .101	.135 .122 .115	.151 .137 .129	.168 .152 .143	.186 .168 .157
G H I	n/a	n/a	.075 .065 .017	.084 .075 .019	.094 .083 .022	.103 .090 .023	.112 .099 .026	.130 .116 .030	.149 .131 .034	.168 .148 .038	.186 .164 .043	.205 .181 .047
J K L	n/a	n/a	.052 .073 .056	.059 .082 .063	.065 .090 .070	.071 .099 .076	.077 .109 .084	.091 .126 .098	.103 .143 .111	.116 .162 .126	.129 .180 .140	.142 .198 .154
M N O	n/a	n/a	.080 .067 .079	.089 .075 .088	.100 .083 .097	.109 .091 .107	.120 .100 .118	.140 .116 .137	.159 .132 .156	.179 .148 .176	.199 .166 .195	.219 .182 .215
P Q R	n/a	n/a	.063 .077 .067	.070 .088 .076	.078 .098 .083	.086 .108 .092	.095 .118 .100	.109 .137 .116	.124 .157 .133	.140 .175 .149	.155 .195 .167	.171 .216 .184
S T U	n/a	n/a	.068 .065 .065	.076 .074 .073	.084 .082 .082	.092 .089 .089	.102 .098 .098	.118 .115 .114	.135 .131 .129	.151 .147 .145	.168 .163 .162	.185 .180 .177
V W X	n/a	n/a	.069 .102 .070	.078 .116 .081	.087 .129 .089	.096 .142 .098	.104 .155 .106	.122 .180 .122	.140 .206 .140	.157 .230 .159	.175 .256 .176	.191 .281 .193
Y Z 1	n/a	n/a	.069 .062 .035	.078 .069 .039	.087 .077 .043	.096 .084 .049	.105 .092 .053	.122 .108 .060	.139 .122 .069	.156 .138 .078	.175 .153 .086	.191 .168 .096
2 3 4	n/a	n/a	.054 .055 .056	.061 .062 .063	.067 .069 .069	.074 .076 .077	.082 .082 .083	.094 .095 .098	.107 .109 .112	.122 .122 .125	.135 .136 .140	.148 .149 .153
5 6 7	n/a	n/a	.056 .055 .056	.062 .063 .063	.069 .069 .070	.076 .076 .077	.083 .082 .084	.096 .096 .098	.109 .109 .112	.122 .122 .119	.136 .138 .140	.151 .149 .154
8 9 0	n/a	n/a	.056 .055 .055	.063 .061 .062	.069 .069 .069	.078 .076 .076	.085 .083 .081	.099 .096 .096	.112 .109 .109	.127 .122 .122	.140 .135 .137	.154 .149 .150
• , +	n/a	n/a	.017 .017 .054	.019 .020 .061	.021 .022 .068	.023 .023 .075	.026 .026 .081	.030 .030 .096	.033 .034 .108	.038 .038 .122	.043 .043 .135	.047 .047 .148
- /	n/a	n/a	.031 .030	.034 .035	.038 .038	.042 .043	.046 .046	.054 .054	.061 .062	.069 .069	.078 .076	.084 .084



UB Series Legend Instructions

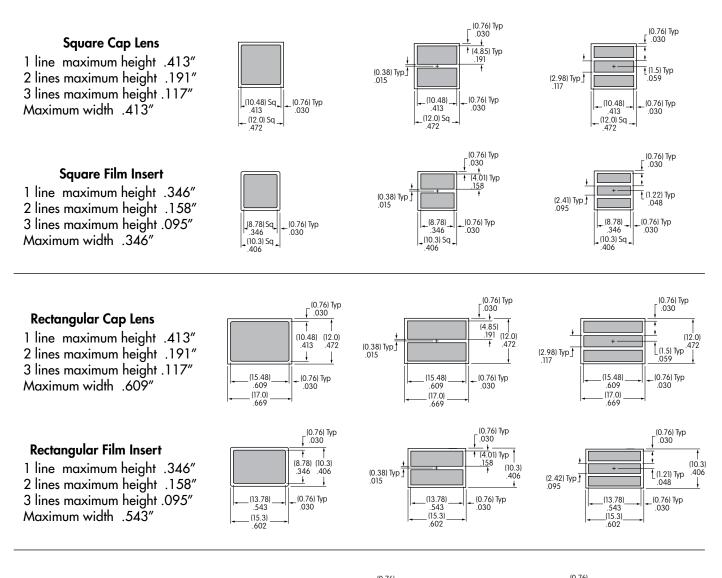
Actual Font and Size			EWI									
Font Size in Points	6	7	8	9	10	11	12	14	16	18	20	22
Character Height	n/a	n/a	.084″	.095″	.106″	.116″	.126″	.149″	.169″	.189″	.211″	.229″
Character	Character Widths in Inches											
A B C	n/a	n/a	.085 .075 .082	.096 .084 .091	.106 .093 .102	.116 .102 .112	.127 .111 .122	.148 .129 .142	.170 .147 .162	.186 .167 .182	.211 .184 .203	.233 .203 .222
D E F	n/a	n/a	.078 .068 .063	.088 .076 .071	.097 .084 .079	.107 .093 .087	.115 .101 .094	.136 .117 .110	.155 .134 .125	.174 .151 .141	.193 .168 .157	.214 .184 .173
G H I	n/a	n/a	.082 .078 .027	.092 .088 .030	.102 .097 .034	.112 .108 .037	.122 .117 .040	.141 .136 .047	.162 .155 .053	.183 .175 .060	.203 .194 .067	.223 .212 .072
J K L	n/a	n/a	.065 .084 .063	.072 .095 .071	.081 .104 .079	.088 .116 .087	.096 .125 .094	.112 .147 .110	.127 .167 .125	.142 .188 .141	.159 .210 .157	.175 .230 .171
X Z O	n/a	n/a	.092 .078 .085	.103 .087 .095	.115 .097 .106	.126 .108 .116	.139 .116 .126	.161 .136 .148	.184 .155 .168	.208 .175 .190	.230 .194 .211	.251 .214 .231
P Q R	n/a	n/a	.074 .085 .076	.083 .095 .087	.092 .106 .096	.101 .116 .105	.109 .126 .115	.128 .147 .135	.146 .168 .153	.165 .189 .172	.183 .211 .192	.200 .230 .212
S T U	n/a	n/a	.074 .074 .078	.083 .084 .088	.092 .093 .097	.101 .102 .108	.109 .110 .116	.129 .129 .135	.147 .147 .155	.165 .166 .175	.182 .185 .194	.201 .203 .211
V W X	n/a	n/a	.083 .111 .086	.093 .124 .097	.102 .138 .106	.112 .152 .117	.123 .167 .128	.142 .194 .149	.164 .221 .171	.184 .250 .190	.205 .275 .213	.226 .303 .234
Y Z 1	n/a	n/a	.086 .073 .042	.098 .082 .047	.109 .090 .052	.119 .100 .058	.129 .109 .063	.150 .127 .073	.172 .145 .083	.194 .163 .094	.215 .181 .104	.237 .199 .113
2 3 4	n/a	n/a	.068 .069 .069	.076 .076 .076	.083 .083 .086	.091 .092 .094	.100 .101 .102	.117 .117 .120	.132 .133 .136	.149 .150 .154	.167 .167 .170	.183 .184 .188
5 6 7	n/a	n/a	.069 .069 .064	.076 .077 .072	.085 .086 .080	.094 .095 .088	.102 .103 .096	.120 .121 .111	.136 .137 .127	.153 .154 .142	.170 .171 .158	.186 .189 .175
8 9 0	n/a	n/a	.069 .069 .069	.077 .077 .076	.085 .085 .085	.094 .096 .095	.102 .102 .103	.120 .121 .119	.135 .136 .136	.154 .155 .154	.170 .170 .171	.186 .189 .189
, +	n/a	n/a	.023 .023 .056	.027 .027 .063	.030 .030 .071	.033 .033 .077	.036 .037 .084	.042 .042 .098	.048 .048 .114	.053 .054 .127	.060 .060 .141	.066 .066 .155
- /	n/a	n/a	.030 .039	.034 .043	.037 .049	.042 .052	.045 .058	.053 .068	.061 .077	.068 .086	.076 .096	.083 .104



Maximum Printable Areas

UB Series Legend Instructions

Note: All gray areas represent printable surfaces.



Square Spot Illuminated Cap

1 line maximum height .260" 2 lines maximum height .115" Maximum width .412"

Rectangular Spot Illuminated

1 line maximum height .260" 2 lines maximum height .115" Maximum width .609"

