	FT 4-Wire Touch Screens	
	• With FPC Tails	L
	With Printed Tails	L1(
	FT Digital Touch Screens	L18
	FT 5-Wire Touch Screens	L2(
	TP01 4-Wire Multi-Touch Screens	L20
PE	FM Membranes	L3°



Resistive Touch Screens

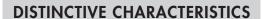
4-Wire, 5-Wire & Digital Solutions

NKK's transparent touch screens are engineered to complement the application of choice while offering superior durability and flexibility. With options in multiple sizes, and choices of input by finger, gloved finger or stylus, we maintain a consistent focus on impeccable quality and value added solutions with the diverse needs of our customers at the forefront.

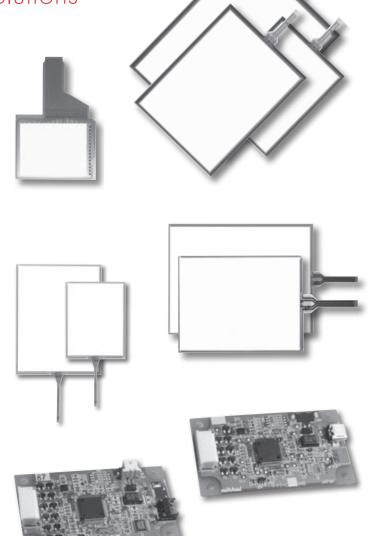
Whether an application requires the 4- or 5-wire technology, the features include metal tails (analog), contact reliability with a connector, and ANR film, eliminating many of the typical visual artifacts. The film surface is non-glare and resin coated for ease of use and integrity of the surface.

Additional benefits of NKK's 5-wire touch screens include:

- Screens highly resistant to static electricity and noise pollution
- Drift-free operation despite any temperature fluctuation
- Greater touch point density translating to more precision and reduction of false actuations
- Quicker response time



- Wide Range of Available Sizes
- Custom Solutions a Specialty
- Digital and Analog Solutions
- Controllers Available
- Anti-Newton Ring (ANR) Technology for Analog Touch Screens
- Design Minimizes Visual Artifacts
- RoHS Compliant



APPLICATIONS

- Information Kiosks
- Industrial Automation
- Banking, Exchange Management Systems
- Office Automation
- Gaming/Entertainment

- Medical Equipment
- Hand-held Devices
- Hospitality & Restaurant
- Broadcast



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General Specifications

Electrical Capacity (Resistive Load)

Power Level: 1 mA @ 5V DC (resistive load)

Other Ratings

XY Resistive Value: $250 \sim 850\Omega$; Wide: $120 \sim 1,500\Omega$

Linearity: ±1.5% maximum

Insulation Impedance: 10MΩ minimum @ 25V DC

Expected Operational Life: Writing: 50,000 operations minimum (approximately 30mm movement with stylus)

Tapping: 1,000,000 operations minimum (pressing force 4.9N using silicone rubber, hardness 60°)

Touch Activation Force: 1.47N maximum

Chattering Time: 10 milliseconds maximum

Light Transmission: 80% typical (Touch Panel portion)

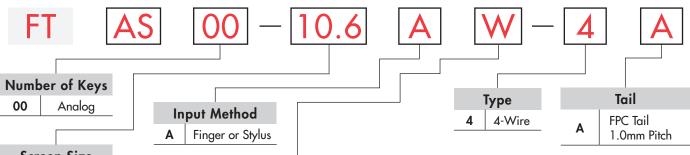
Surface Hardness: 2H minimum (JIS K5600)

Environmental Data

Operating Temperature Range: $-20^{\circ}\text{C} \sim +70^{\circ}\text{C} (-4^{\circ}\text{F} \sim +158^{\circ}\text{F})$ Storage Temperature Range: $-40^{\circ}\text{C} \sim +80^{\circ}\text{C} (-40^{\circ}\text{F} \sim +176^{\circ}\text{F})$

Relative Humidity: +60°C (+140°F), humidity 90%, 240 hours

TYPICAL ORDERING EXAMPLE



Screen Size					
5.7	5.7"				
6.5	6.5"				
8.4	8.4"				
10.4	10.4"				
10.6	10.6″				
12.1	12.1″				
15	15.0"				
15.6	15.6″				
19	19.0"				

No Code Left or Right (Horizontal) V Top or Bottom (Vertical) S Narrow Frame Type 1 (Horizontal) N Narrow Frame Type 2 (Horizontal)

Wide Type (Horizontal)

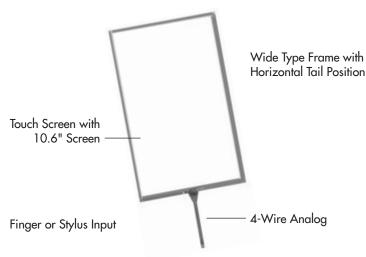
*Position of Tail (Analog)

*Aspect Ratio: Narrow Frame: 4:3 Wide Frame: 16:9

W

DESCRIPTION FOR TYPICAL ORDERING EXAMPLE

FTAS00-10.6AW-4A



Toggles

Keylocks | Programmable | Illuminated PB | Pushbuttons

Rotaries

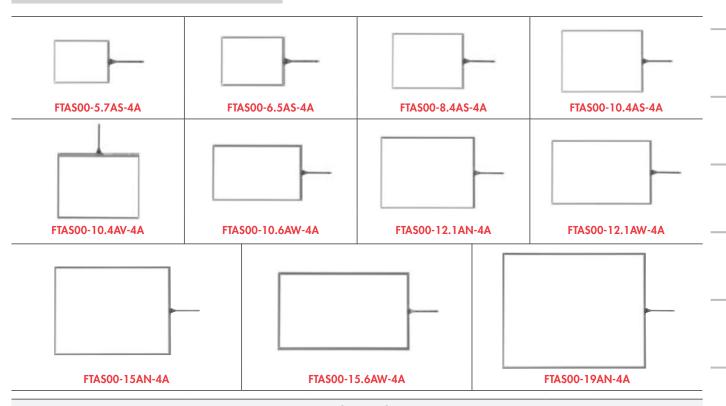
Slides

Touch

Indicators

Supplement | Accessories

PART NUMBERS & DESCRIPTIONS



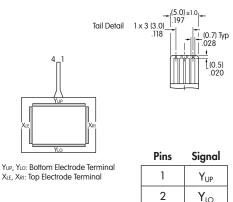
4-Wire	e Anal	og Tou	ch Scre	ens	

Tail	Part Number	Screen Size in Inches	Key Area Dimensions	Viewing Area Dimensions	External Dimensions	Panel Thickness	Terminal Detail 4 Pin .039" (1.0mm) Pitch
_	FTAS00-5.7AS-4A	5.7	4.535" x 3.402" (115.2mm x 86.4mm)	4.764" x 3.606" (121.0mm x 91.6mm)	5.157" x 3.976" (131.0mm x 101.0mm)	.055" (1.4mm)	Length 2.559 " (65.0mm)
ame Type atal Tail	FTAS00-6.5AS-4A	6.5	5.197" x 3.898" (132.0mm x 99.0mm)	5.433" x 4.134" (138.0mm x 105.0mm)	5.906" x 4.567" (150.0mm x 116.0mm)	.055" (1.4mm)	Length 2.559" (65.0mm)
Narrow Frame Type 1 Horizontal Tail	FTAS00-8.4AS-4A	8.4	6.728" x 5.102" (170.9mm x 129.6mm)	6.949" x 5.331" (176.5mm x 135.4mm)	7.343" x 5.685" (186.5mm x 144.4mm)	.083" (2.1mm)	Length 3.150" (80.0mm)
	FTAS00-10.4AS-4A	10.4	8.315" x 6.236" (211.2mm x 158.4mm)	8.465" x 6.394" (215.0mm x 162.4mm)	8.882" x 6.748" (225.6mm x 171.4mm)	.083" (2.1mm)	Length 3.150" (80.0mm)
Vertical Tail	FTAS00-10.4AV-4A	10.4	8.354" x 6.276" (212.2mm x 159.4mm)	8.520" x 6.433" (216.4mm x 163.4mm)	8.917" x 7.205" (226.5mm x 183.0mm)	.083" (2.1mm)	Length 3.150" (80.0mm)
Type 2	FTAS00-12.1AN-4A	12.1	9.677" x 7.256" (245.8mm x 184.3mm)	9.827" x 7.406" (249.6mm x 188.1mm)	10.236" x 7.795" (260.0mm x 198.0mm)	.083" (2.1mm)	Length 3.150" (80.0mm)
Narrow Frame Type 2 Horizontal Tail	FTAS00-15AN-4A	15.0	11.972" x 8.980" (304.1mm x 228.1mm)	12.130" x 9.138" (308.1mm x 232.1mm)	12.669" x 9.665" (321.8mm x 245.5mm)	.083" (2.1mm)	Length 3.1 <i>50"</i> (80.0mm)
Narrov	FTAS00-19AN-4A	19.0	14.815" x 11.850" (376.3mm x 301.0mm)	15.039" x 12.102" (382.0mm x 307.4mm)	15.571" x 12.638" (395.5mm x 321.0mm)	.083" (2.1mm)	Length 3.1 <i>5</i> 0" (80.0mm)
ā: E	FTAS00-10.6AW-4A	10.6	9.071" x 5.441" (230.4mm x 138.2mm)	9.189" x 5.563" (233.4mm x 141.3mm)	9.756" x 6.094" (247.8mm x 154.8mm)	.083" (2.1mm)	Length 3.1 <i>50"</i> (80.0mm)
Wide Type Horizontal Tail	FTAS00-12.1AW-4A	12.1	10.280" x 6.425" (261.12mm x 163.2mm)	10.404" x 6.551" (264.26mm x 166.4mm)	10.827" x 6.929" (275.0mm x 176.0mm)	.083" (2.1mm)	Length 3.150" (80.0mm)
> <u>\$</u>	FTAS00-15.6AW-4A	15.6	13.551" x 7.618" (344.2mm x 193.5mm)	13.681" x 7.748" (347.5mm x 196.8mm)	14.276" x 8.433" (362.6mm x 214.2mm)	.083" (2.1mm)	Length 3.150" (80.0mm)

Slides

TYPICAL DIMENSIONS

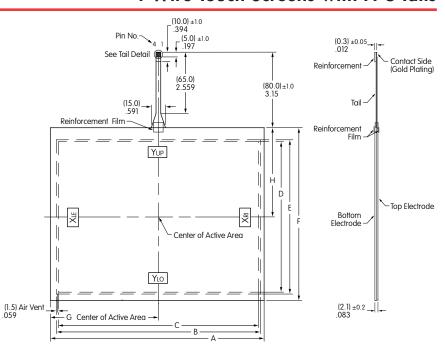
Vertical Tail



3

4

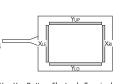
.020	
iignal	
Y_{UP}	
Y_{LO}	
X_{LE}	
X _{RI}	



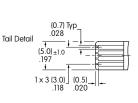
Typical Dimensions for Vertical Frame									
Part Number	Screen Size in Inches	Dim A	Dim B Viewable Area	Dim C Active Area	Dim D Active Area	Dim E Viewable Area	Dim F	Dim G Center of Active Area (Horizontal)	Dim H Center of Active Area (Vertical)
FTAS00-10.4AV-4A	10.4	8.917" (226.5±0.3mm)	8.520" (216.4mm)	8.354" (212.2mm)	6.276" (159.4mm)	6.433" (163.4mm)	7.205" (183.0±0.3mm)	4.508" (114.5mm)	3.720" (94.5mm)

TYPICAL DIMENSIONS

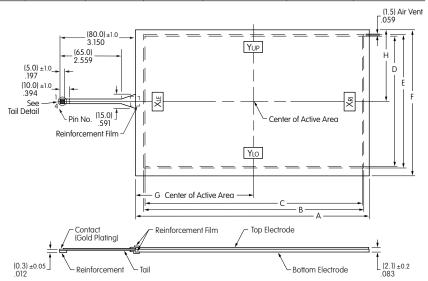
Horizontal Tail & Wide Frame







Pins	Signal
1	Y _{UP}
2	Y _{LO}
3	X _{LE}
4	X _{RI}

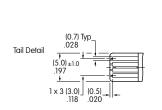


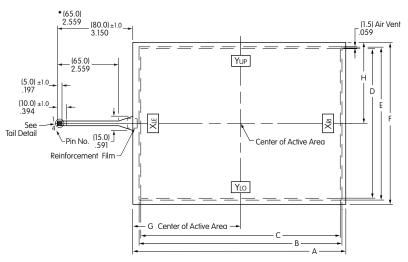
Typical Dimensions for Wide Horizontal Frames

Part Number	Screen Size in Inches	Dim A	Dim B Viewable Area	Dim C Active Area	Dim D Active Area	Dim E Viewable Area	Dim F	Dim G Center of Active Area (Horizontal)	Dim H Center of Active Area (Vertical)
FTAS00-10.6AW-4A	10.6	9.756" (247.8±0.3mm)	9.189" (233.4mm)	9.071" (230.4mm)	5.441" (138.2mm)	5.563" (141.3mm)	6.095" (154.8±0.3mm)	4.933" (125.3mm)	2.984" (75.8mm)
FTAS0012.1AW-4A	12.1	10.827" (275.0±0.3mm)	10.404" (264.26mm)	10.280" (261.12mm)	6.425" (163.2mm)	6.551" (166.4mm)	6.929" (176.0±0.3mm)	5.468" (138.89mm)	3.465" (88.0mm)
FTAS0015.6AW-4A	15.6	14.276" (362.6±0.3mm)	13.681" (347.5mm)	13.551" (344.2mm)	7.618" (193.5mm)	7.748" (196.8mm)	8.433" (214.2±0.3mm)	7.138" (181.3mm)	4.217" (107.1mm)

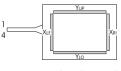
TYPICAL DIMENSIONS

Horizontal Tail & Narrow Frame







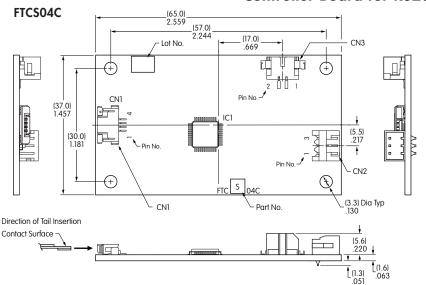


Yup, Yuo: Bottom Electrode Terminal XLE, XRI: Top Electrode Terminal

Pins	Signal
1	Y _{UP}
2	Y _{LO}
3	X _{LE}
4	X _{RI}

Typical Dimensions for Narrow Frames									
Part Number	Screen Size in Inches	Dim A	Dim B Viewable Area	Dim C Active Area	Dim D Active Area	Dim E Viewable Area	Dim F	Dim G Center of Active Area (Horizontal)	Dim H Center of Active Area (Vertical)
* FTAS00-5.7AS-4A	5.7	5.1 <i>57"</i> (131.0±0.3mm)	4.764" (121.0mm)	4.535" (115.2mm)	3.402" (86.4mm)	3.606" (91.6mm)	3.976" (101.0±0.3mm)	2.648" (67.25mm)	1.988" (50.5mm)
* FTAS00-6.5AS-4A	6.5	5.906" (150.0±0.3mm)	5.433" (138.0mm)	5.197" (132.0mm)	3.898" (99.0mm)	4.134" (105.0mm)	4.567" (116.0±0.3mm)	3.031" (77.0mm)	2.284" (58.0mm)
FTAS00-8.4AS-4A	8.4	7.343" (186.5±0.3mm)	6.949" (176.5mm)	6.728" (170.9mm)	5.102" (129.6mm)	5.331" (135.4mm)	5.685" (144.4±0.3mm)	3.734" (94.85mm)	2.843" (72.2mm)
FTAS00-10.4AS-4A	10.4	8.882" (225.6±0.3mm)	8.465" (215.0mm)	8.31 <i>5"</i> (211.2mm)	6.236" (158.4mm)	6.394" (162.4mm)	6.748" (171.4±0.3mm)	4.492" (114.1mm)	3.374" (85.7mm)
FTAS00-12.1AN-4A	12.1	10.236" (260.0±0.3mm)	9.827" (249.6mm)	9.677" (245.8mm)	7.256" (184.3mm)	7.406" (188.1mm)	7.795" (198.0±0.3mm)	5.177" (131.5mm)	3.850" (97.8mm)
FTAS00-15AN-4A	15.0	12.669" (321.8±0.3mm)	12.130" (308.1mm)	11.972" (304.1mm)	8.980" (228.1mm)	9.138" (232.1mm)	9.665" (245.5±0.3mm)	6.398" (162.5mm)	4.833" (122.75mm)
FTASOO-19AN-4A	19.0	15.571" (395.5±0.3mm)	15.039" (382.0mm)	14.815" (376.3mm)	11.850" (301.0mm)	12.102" (307.4mm)	12.638" (321.0±0.3mm)	7.799" (198.1mm)	6.319" (160.5mm)

Controller Board for RS232C



CN1 4-Wire Analog Touch Screen Connector - 4 Pins

Pin No.	Symbol	Description
1	Y0	For YUP or YIO
2	Y1	TOT TUP OF I LO
3	XO	For XRI or XIE
4	X1	FOR ARI OF ALE

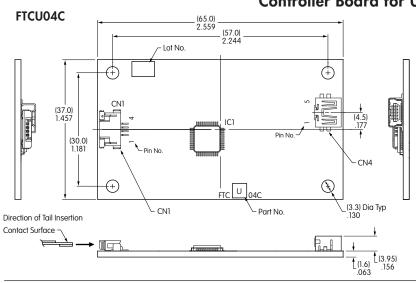
CN2 RS232C Header Connector - 3 Pins

Controller Board Side							
Pin No.	Symbol	Description	Computer Side				
1	RD	Receiving Data (IN)	Sending Data				
2	SD	Sending Data (OUT)	Receiving Data				
3	GND	GND	GND				

CN3 Header Connector for Power Supply - 2 Pins

Pin No.	Symbol	Description			
1	V _{cc}	Supply Voltage			
2	GND	GND			

Controller Board for USB



CN1 4-Wire Analog Touch Screen Connector - 4 Pins

Pin No.	Symbol	Description			
1	Y0	For YUP or YLO			
2	Y1				
3	XO	For XRI or XIE			
4	X1	FOR ARI OF ALE			

CN4 Header Connector for USB - 5 Pins

Pin No.	Symbol	Description		
1	V _{cc}	USB V _{CC}		
2	D -	USB D -		
3	D+	USB D +		
4	GND	USB GND		
5	GND	ND Shield GND		

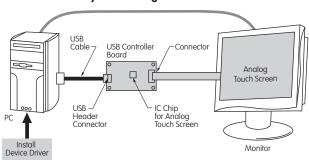
Controller Boards & Drivers

DISTINCTIVE CHARACTERISTICS

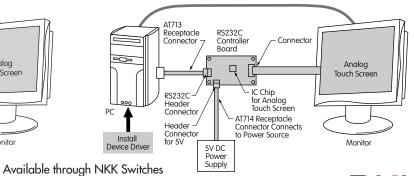
- Compatible with Control Board USB/RS232C
- Equipped with EPROM for Saving Setting Data
- Device Drivers are Windows 7, 8 & 10 Compatible

Controller Boards					
Туре	Part No.	Communication Protocol			
4-Wire	FTCS04C	RS232C			
4-Wire	FTCU04C	USB			

System Configuration for USB



System Configuration for RS232C





General Specifications						
Items FTCS04C FTCU04C						
Interface	R\$232C	USB 2.0 Full Speed				
Clock	16MHz	16MHz				
Supply Voltage	5.0V	5.0V (Bus Power)				
Resolution	10bit	10bit				
Current Consumption	40mA maximum	100mA maximum				
Communication Speed	9600 bps					
Communication Format	Data Length: 8bit Parity: None Stop Bit: 1					

Touch panels can be operated the same as PC mouse functions by combining a control board or device driver and analog touch screen.

The controller board is designed specifically for touch screens with the FPC tails. Refer to the product data sheet for detailed specifications, available by contacting NKK Switches.

Absolute Maximum Ratings

Items	Symbols	Minimum	Maximum	Notes
Supply Voltage	V _{cc}	-0.3V	+5.5V	
Input	V _{TP}		V _{cc}	Touch Panel Input
Voltage	*V _{RS}	-1 <i>5</i> V	+15V	RS232C
Operating Temperature	T _{OPR}	−20°C −4°F	+70°C +158°F	
Storage Temperature	T _{STG}	−25°C −13°F	+85°C +185°F	

^{*}V_{RS}: Applies Only to RS232C

Recommended Values

Items	Symbols	Minimum	Typical	Maximum	Notes
Supply Voltage	V _{cc}	+4.75V	+5.0	+5.25V	
Operating Temperature	T _{OPR}	−20°C −4°F		+70°C +158°F	No Condensation

IC Chip & Accessories

DISTINCTIVE CHARACTERISTICS

- Interface: USB and RS232C
- High Speed and Accuracy
- Built-in Calibration Function
- Data Function Removal Built In to Eliminate Noise



IC FTCSU548

The IC is for use with the 4-wire transparent touch screens. When the screen is touched, it recognizes the position of the touch by the level of analog voltage detected by the A/D. The A/D converter receives the value and sends a set of coordinate values as serial data or USB.

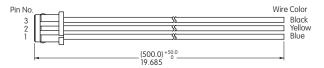
General Specifications for IC FTCSU548					
Package LFQFP 48 Pins					
Interface	Serial Interface (Asynchronous) or USB (Full Speed 2.0)				
Supply Voltage	3.3/5.0V Typ; USB Available for 5V Only				
* Rated Output Current	High Level: -170mA Low Level: +170mA				
Operation Frequency	16MHz				
A/D Converter Resolution	10bit				
Operating Temperature	-20°C ~ +85°C (-4°F ~ +185°F)				
Storage Temperature $-40^{\circ}\text{C} \sim +125^{\circ}\text{C} (-40^{\circ}\text{F} \sim +257^{\circ}\text{F})$					
* Total Output Electric Current Amount of all the I/O Port					

Contact NKK Switches for the IC data sheet.

OPTIONAL ACCESSORIES

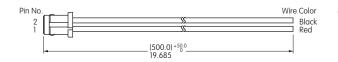
Receptacle Connector & Wire Assembly for RS232C

AT713 is the Receptacle Connector with code to connect to RS232C communication of the controller boards. It is compatible with FTCS04C. The cable length is adjustable.



Receptacle Connector & Wire Assembly for Power Supply

AT714 is a Receptacle Connector with code to connect to FTCS04C power source of the control boards. The cable length is adjustable.





Touch

General Specifications **Electrical Capacity (Resistive Load)** Power Level: 1mA @ 5V DC (resistive load)

Other Ratings

XY Resistive Value: 250 ~ 850Ω; Wide: $120 \sim 1,500Ω$

> **Linearity:** ±1.5% maximum

Insulation Impedance: 10MΩ minimum @ 25V DC

Expected Operational Life: Writing: 50,000 operations minimum (approximately 30mm movement with stylus)

Tapping: 1,000,000 operations minimum (pressing force 4.9N using silicone rubber, hardness 60°)

Touch Activation Force: 1.47N maximum

> **Chattering Time:** 10 milliseconds maximum **Light Transmission:** 80% typical (Touch Panel portion)

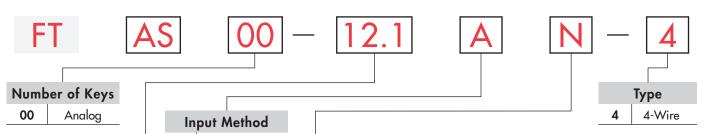
Surface Hardness: 2H minimum (JIS K5600)

Environmental Data

Operating Temperature Range: $-20^{\circ}\text{C} \sim +70^{\circ}\text{C} (-4^{\circ}\text{F} \sim +158^{\circ}\text{F})$ Storage Temperature Range: -40°C ~ +80°C (-40°F ~ +176°F)

> **Relative Humidity:** +60°C (+140°F), humidity 90%, 240 hours

TYPICAL ORDERING EXAMPLE



Screen Size				
5.7	5.7"			
6.5 6.5"				
8.4	8.4"			
10.4	10.4"			
10.6	10.6″			
12.1	12.1″			
15	15.0″			
15.6 15.6"				
19 19.0"				

*Position of Tail (Analog)

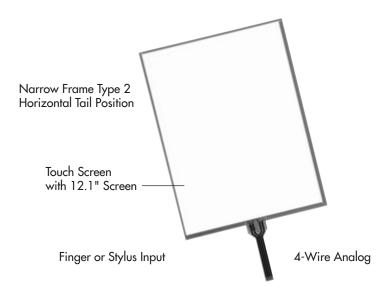
Finger or Stylus

No Code	Left or Right (Horizontal)			
٧	Top or Bottom (Vertical)			
S	Narrow Frame Type 1 (Horizontal)			
N	Narrow Frame Type 2 (Horizontal)			
W	Wide Type (Horizontal)			

^{*}Aspect Ratio: Narrow Frame: 4:3 Wide Frame: 16:9

DESCRIPTION FOR TYPICAL ORDERING EXAMPLE

FTAS00-12.1AN-4



Rockers

Keylocks Programmable Illuminated PB Pushbuttons

Rotaries

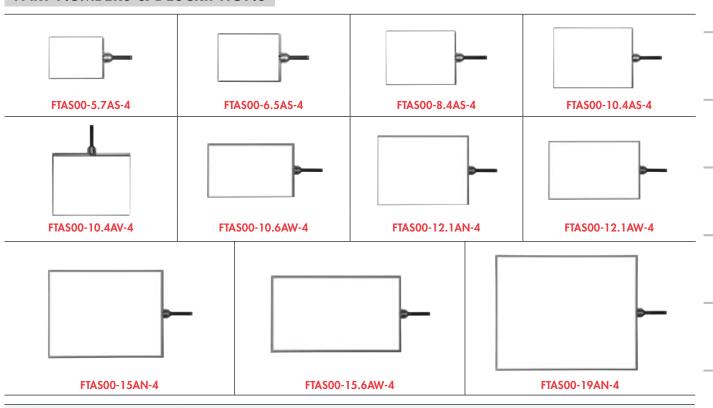
Slides

Touch

Indicators

Supplement Accessories

PART NUMBERS & DESCRIPTIONS



4-Wire	Analog	Touch	Screens
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Tail	Part Number	Screen Size in Inches	Key Area Dimensions	Viewing Area Dimensions	External Dimensions	Panel Thickness	* Terminal Detail 8 Pin .049" (1.25mm) Pitch
_	FTAS00-5.7AS-4	5.7	4.54" x 3.40" (115.2mm x 86.4mm)	4.76" x 3.61" (121.0mm x 91.6mm)	5.16" x 3.98" (131.0mm x 101.0mm)	.055″	Length 2.559" (65.0mm)
Narrow Frame Type Horizontal Tail	FTAS00-6.5AS-4	6.5	5.20" x 3.90" (132.0mm x 99.0mm)	5.43" x 4.13" (138.0mm x 105.0mm)	5.91" x 4.57" (150.0mm x 116.0mm)	(1.4mm)	Length 2.559" (65.0mm)
row Frc Horizon	FTAS00-8.4AS-4	8.4	6.73" x 5.10" (170.9mm x 129.6mm)	6.95" x 5.33" (176.5mm x 135.4mm)	7.34" x 5.69" (186.5mm x 144.4mm)		Length 3.1 <i>5</i> 0" (80.0mm)
N	FTAS00-10.4AS-4	10.4	8.32" x 6.24" (211.2mm x 158.4mm)	8.47" x 6.39" (215.0mm x 162.4mm)	8.88" x 6.75" (225.6mm x 171.4mm)		Length 3.1 <i>5</i> 0" (80.0mm)
Vertical Tail	FTAS00-10.4AV-4	10.4	8.35" x 6.28" (212.2mm x 159.4mm)	8.52" x 6.43" (216.4mm x 163.4mm)	8.92" x 7.20" (226.5mm x 183.0mm)	.083" (2.1mm)	Length 3.1 <i>5</i> 0" (80.0mm)
Narrow Frame Type 2 Vertical Horizontal Tail Tail	FTAS00-12.1AN-4	12.1	9.677" x 7.256" (245.8mm x 184.3mm)	9.827" x 7.406" (249.6mm x 188.1mm)	10.236" x 7.795" (260.0mm x 198.0mm)		Length 3.1 <i>5</i> 0" (80.0mm)
Frame izontal	FTAS00-15AN-4	15.0	11.972" x 8.980" (304.1mm x 228.1mm)	12.130" x 9.138" (308.1mm x 232.1mm)	12.669" x 9.665" (321.8mm x 245.5mm)		Length 3.1 <i>5</i> 0" (80.0mm)
Narrow Hor	FTAS00-19AN-4	19.0	14.815" x 11.850" (376.3mm x 301.0mm)	15.039" x 12.102" (382.0mm x 307.4mm)	15. 571" x 12.638" (395.5mm x 321.0mm)		Length 3.1 <i>5</i> 0" (80.0mm)
	FTAS00-10.6AW-4	10.6	9.071" x 5.441" (230.4mm x 138.2mm)	9.189" x 5.563" (233.4mm x 141.3mm)	9.756" x 6.094" (247.8mm x 154.8mm)		Length 3.150" (80.0mm)
Wide Type Horizontal Tail	FTAS00-12.1AW-4	12.1	10.280" x 6.425" (261.12mm x 163.2mm)	10.404" x 6.551" (264.26mm x 166.4mm)	10.827" x 6.929" (275.0mm x 176.0mm)		Length 3.1 <i>5</i> 0" (80.0mm)
W H	FTAS00-15.6AW-4	15.6	13.551" x 7.618" (344.2mm x 193.5mm)	13.681" x 7.748" (347.5mm x 196.8mm)	14.276" x 8.433" (362.6mm x 214.2mm)		Length 3.150" (80.0mm)

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Note: For other sizes or frame types, contact the factory.

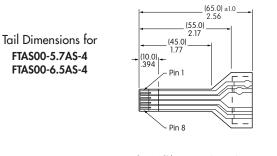


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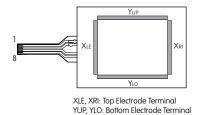
^{* 4} pin available with 1.0mm or 1.25mm pitch. Contact factory for details.

TYPICAL DIMENSIONS B Viewable Area (1.5) Air Vent [.059 C Active Area Horizontal Tail & Narrow Frame Type 2 YUP _(60.0)_. 2.36 D Ė × (11.25)±0.1 Center of Active Area (28.2)] 1.11 Reinforcement Film_ 16 x 24 YLO



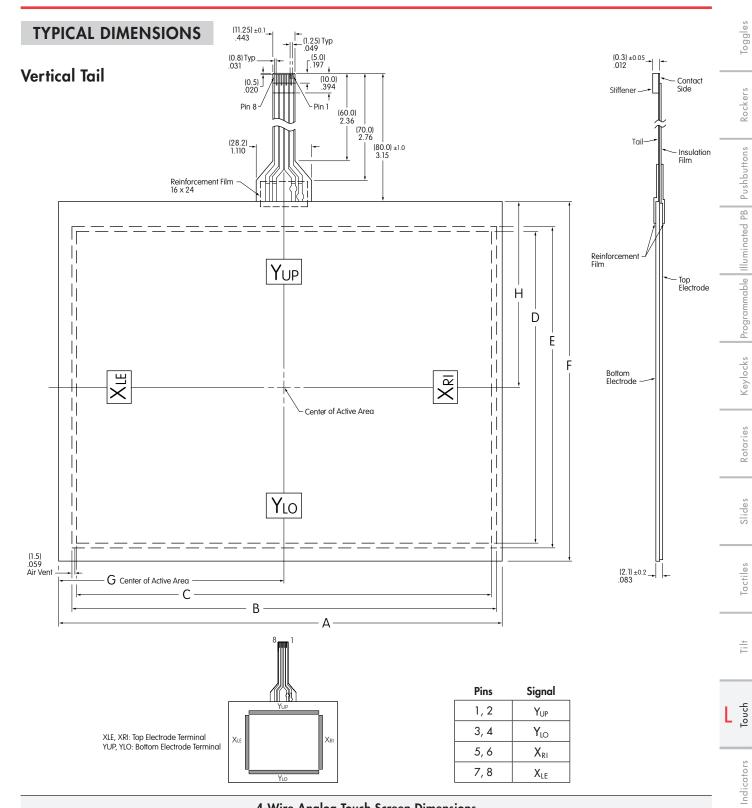


G Center of Active Area



Pins	Signal
1, 2	Y _{UP}
3, 4	Y _{LO}
5, 6	X _{LE}
7, 8	X _{RI}

4-Wire Analog Touch Screen Dimensions										
Part Number	Screen Size in Inches		Dim B Viewable Area	Dim C Active Area	Dim D Active Area	Dim E Viewable Area	Dim F	Dim G Center of Active Area (Horizontal)	Dim H Center of Active Area (Vertical)	Dim J
FTAS00-5.7AS-4	5.7	5.16" (131.0±0.3mm)	4.76" (121.0mm)	4.54" (115.2mm)	3.40" (86.4mm)	3.61" (91.6mm)	3.98" (101.0±0.3mm)	2.65" (67.25mm)	1.99" (50.5mm)	.055" (1.4mm)
FTAS00-6.5AS-4	6.5	5.91" (150.0±0.3mm)	5.43" (138.0mm)	5.20" (132.0mm)	3.90" (99.0mm)	4.13" (105.0mm)	4.57" (116.0±0.3mm)	3.03" (77.0mm)	2.28" (58.0mm)	.055" (1.4mm)
FTAS00-8.4AS-4	8.4	7.34" (186.5±0.3mm)	6.95" (176.5mm)	6.73" (170.9mm)	5.10" (129.6mm)	5.33" (135.4mm)	5.69" (144.4±0.3mm)	3.73" (94.85mm)	2.84" (72.2mm)	.083" (2.1mm)
FTAS00-10.4AS-4	10.4	8.88" (225.6±0.3mm)	8.46" (215.0mm)	8.31" (211.2mm)	6.24" (158.4mm)	6.39" (162.4mm)	6.75" (171.4±0.3mm)	4.49" (114.1mm)	3.37" (85.7mm)	.083" (2.1mm)



	4-Wire Analog Touch Screen Dimensions								
Part Number	Screen Size in Inches	Dim A	Dim B Viewable Area	Dim C Active Area	Dim D Active Area	Dim E Viewable Area	Dim F	Dim G Center of Active Area (Horizontal)	Dim H Center of Active Area (Vertical)
FTAS00-10.4AV-4	10.4	8.92" (226.5±0.3mm)	8.52" (216.4mm)	8.35" (212.2mm)	6.28" (159.4mm)	6.43" (163.4mm)	7.20" (183.0±0.3mm)	4.51" (114.5mm)	3.72" (94.5mm)

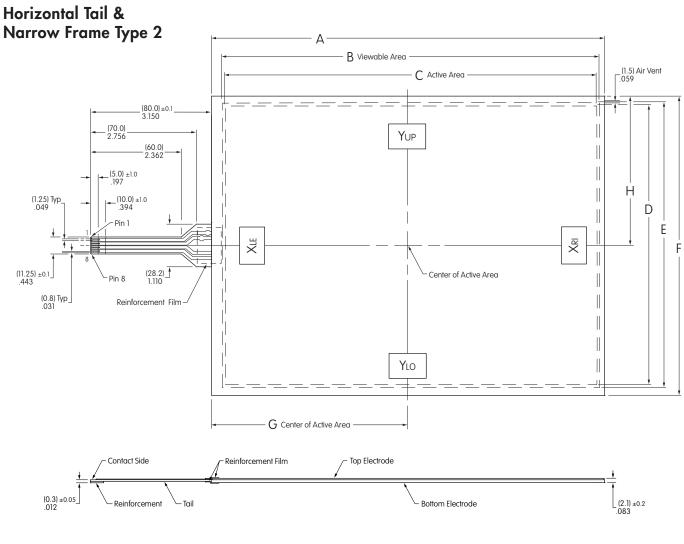
Supplement | Accessories

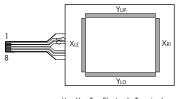
Toggles

Keylocks Programmable Illuminated PB Pushbuttons

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TYPICAL DIMENSIONS





Yup, Yio: Top Electrode Terminal
XLE, XRI: Bottom Electrode Termino

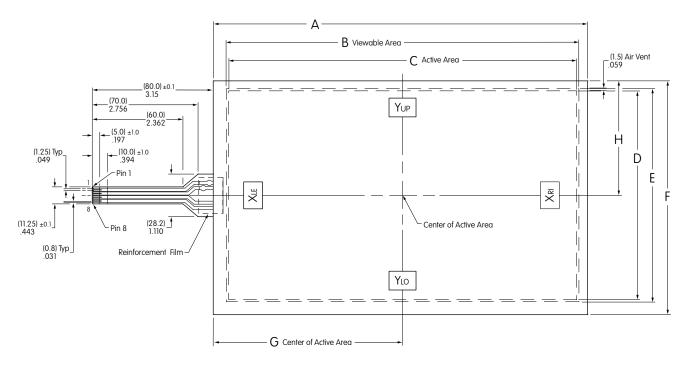
Pins	Signal
1, 2	Y _{UP}
3, 4	Y _{LO}
5, 6	X _{LE}
7,8	X _{RI}

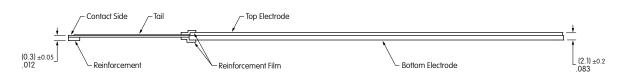
Typical Dimensions									
Part Number	Screen Size in Inches	Dim A	Dim B Viewable Area	Dim C Active Area	Dim D Active Area	Dim E Viewable Area	Dim F	Dim G Center of Active Area (Horizontal)	Dim H Center of Active Area (Vertical)
FTAS00-12.1AN-4	12.1	10.236" (260.0±0.3mm)	9.827" (249.6mm)	9.677" (245.8mm)	7.256" (184.3mm)	7.406" (188.1mm)	7.795" (198.0±0.3mm)	5.177" (131.5mm)	3.850" (97.8mm)
FTAS00-15AN-4	15.0	12.669" (321.8.±0.3mm)	12.130" (308.1mm)	11.972" (304.1mm)	8.980" (228.1mm)	9.138" (232.1mm)	9.665" (245.5±0.3mm)	6.398" (162.5mm)	4.833" (122.75mm)
FTAS00-19AN-4	19.0	15.571" (395.5.±0.3mm)	15.039" (382.0mm)	14.815" (376.3mm)	11.850" (301.0mm)	12.102" (307.4mm)	12.638" (321.0±0.3mm)	7.799" (198.1mm)	6.319" (160.5mm)

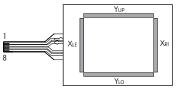


TYPICAL DIMENSIONS

Horizontal Tail & Wide Frame







Yup, Yuo: Top Electrode Terminal XLE, XRI: Bottom Electrode Terminal

Pins	Signal
1, 2	Y_{UP}
3, 4	Y _{LO}
5, 6	X _{LE}
7, 8	X _{RI}

Typical Dimensions									
Part Number	Screen Size in Inches	Dim A	Dim B Viewable Area	Dim C Active Area	Dim D Active Area	Dim E Viewable Area	Dim F	Dim G Center of Active Area (Horizontal)	Dim H Center of Active Area (Vertical)
FTAS00-10.6AW-4	10.6	9.756" (247.8±0.3mm)	9.189" (233.4mm)	9.071" (230.4mm)	5.441" (138.2mm)	5.563" (141.3mm)	6.094" (154.8±0.3mm)	4.933" (125.3mm)	2.984" (75.8mm)
FTAS00-12.1AW-4	12.1	10.827" (275.0±0.3mm)	10.404" (264.26mm)	10.280" (261.12mm)	6.425" (163.2mm)	6.551" (166.4mm)	6.929" (176.0±0.3mm)	5.468" (138.89mm)	3.465" (88.0mm)
FTAS00-15.6AW-4	15.6	14.276" (362.6±0.3mm)	13.681" (347.5mm)	13.551" (344.2mm)	7.618" (193.5mm)	7.748" (196.8mm)	8.433" (214.2±0.3mm)	7.138" (181.3mm)	4.217" (107.1mm)



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Slides

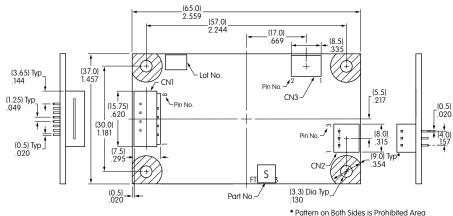
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Controller Board for RS232C

FTCS04B for RS232C

Direction of Tail Insertion

Contact Surface



*	Pattern on Both Side	es is Prohibited Ar
(5.6) .220		(7.0) .276
.220		L276
	(0.5)	(1.3) .051

CN1 4-Wire Analog Touch Screen Connector - 8 Pins

Pin No.	Symbol	Description
1, 2	Y0	For YUP or YIO
3, 4	Y1	FOR TUP OF ILO
5, 6	XO	For XRI or XIE
7, 8	X1	FOR AKI OF ALE

CN2 RS232C Header Connector - 3 Pins

Controller Board Side								
Pin No.	Symbol	Description	Computer Side					
1	RD	Receiving Data (IN)	Sending Data					
2	SD	Sending Data (OUT)	Receiving Data					
3	GND	GND	GND					

CN3 Header Connector for Power Supply - 2 Pins

Pin No.	Symbol	Description
1	V _{CC}	Supply Voltage
2	GND	GND

Controller Boards & Drivers

DISTINCTIVE CHARACTERISTICS

(3.5)

- Compatible with Control Board USB/RS232C
- Equipped with EPROM for Saving Setting Data
- Device Drivers are Windows 7 and 8 Compatible

	Controller Boards						
Туре	Part No.	Communication Protocol					
4-Wire	FTCSO4B	RS232C					
4-Wire	FTCU04B	USB					

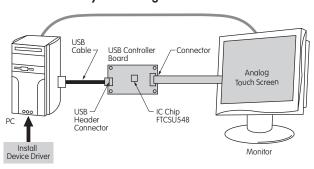
System Configuration for RS232C

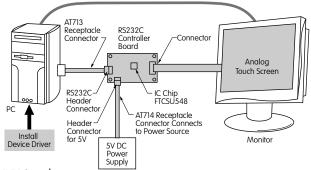
System Configuration for USB

Slider

.0.35) Typ .014 .0065)

(5.0) 197





Available through NKK Switches

General Specifications							
Items	Items FTCS04B						
Interface		USB 2.0 Full Speed					
Clock		6MHz					
Supply Voltage		5.0V		5.0V			
Resolution		10bit		10bit			
Current Consumption	40n	100mA maximum					
Communication Speed	(
Communication Format	Data Length: 8bit						

Touch panels can be operated the same as PC mouse functions by combining a control board or device driver and analog touch screen.

For specifications or technical data for the controller boards and drivers, see NKK's web site or call our engineering support personnel.



Absolute Maximum Ratings

Items	Symbols	Minimum	Maximum	Notes
Supply Voltage	V _{cc}	-0.3V	+5.5V	
Input	V _{TP}		V _{cc}	Touch Panel Input
Voltage	*V _{RS}	-1 <i>5</i> V	+15V	RS232C
Operating Temperature	T _{OPR}	0°C +32°F	+70°C +158°F	
Storage Temperature	T _{STG}	−25°C −13°F	+85°C +185°F	

*V_{RS}: Applies Only to RS232C

DISTINCTIVE CHARACTERISTICS

- High Quality and Reliability
- Easy Integration Replacing Mouse Functionality
- Compatible with Control Board USB/RS232C
- Device Driver Compatible with Vista and Windows XP **Operating Systems**

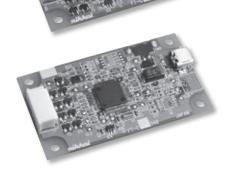
NKK offers controller boards compatible with USB or with RS232C. See web site or contact factory for specifications and technical data for any of the controller boards and drivers.

Recommended Values

Items	Symbols	Minimum	Typical	Maximum	Notes
Supply Voltage	V _{cc}	+4.75V	+5	+5.25V	
Operating Temperature	T _{OPR}	0		+70°C +158°F	No Condensation

Controller Boards Available for RS232C

Controller Boards Available for USB



IC Chip & Accessories

DISTINCTIVE CHARACTERISTICS

- Interface: USB and RS232C
- High Speed and Accuracy
- Built-in Calibration Function
- Data Function Removal Built In to Eliminate Noise



IC FTCSU548

The IC is for use with the 5- and 4-wire transparent touch screens, and is available for those who prefer to design their own controller boards. When the screen is touched, it recognizes the position of the touch by the level of analog voltage detected by the A/D. The A/D converter receives the value and sends a set of coordinate values as serial data or USB.

General Specifications for IC FTCSU548				
Package	LFQFP 48 Pins			
Interface	Serial Interface (Asynchronous) or USB (Full Speed 2.0)			
Supply Voltage	3.3/5.0V Typ; USB Available for 5V Only			
* Rated Output Current	High Level: -170mA Low Level: +170mA			
Operation Frequency	16MHz			
A/D Converter Resolution	10bit			
Operating Temperature	-20°C ~ +85°C (-4°F ~ +185°F)			
Storage Temperature	-40°C ~ +125°C (-40°F ~ +257°F)			

^{*} Total Output Electric Current Amount of all the I/O Port

OPTIONAL ACCESSORIES

AT713 Receptacle Connector

This Receptacle Connector with code connects to RS232C communication of the controller boards.



AT714 Receptacle Connector

AT714 is a Receptacle Connector with code to connect to power source of the control boards.



For more details and dimensioned drawings of the accessories, go to NKK's web site or call our engineering support personnel.



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General Specifications

Electrical Capacity (Resistive Load)

Power Level: 1mA @ 5V DC

Other Ratings

Insulation Impedance: 10MΩ minimum @ 25V DC

Expected Operational Life: Tapping: 1,000,000 operations minimum (using silicone rubber, hardness 60°)

Touch Activation Force: 1.47N maximum

> **Chattering Time:** 10 milliseconds maximum

Light Transmission: 78% standard (Touch Panel portion)

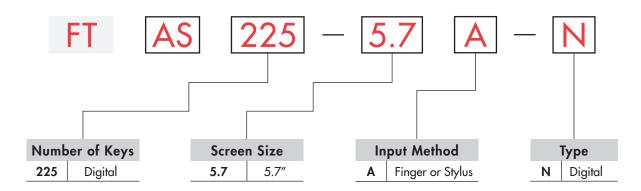
Surface Hardness: 3H minimum (JIS K5400)

Environmental Data

Operating Temperature Range: -20° C ~ $+70^{\circ}$ C (-4° F ~ $+158^{\circ}$ F) **Storage Temperature Range:** -40°C ~ +80°C (-40°F ~ +176°F)

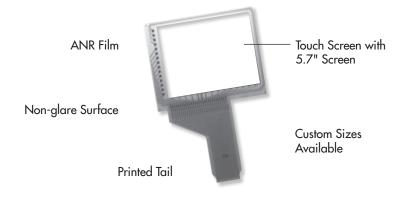
> +60°C (+140°F), humidity 90%, 240 hours **Relative Humidity:**

TYPICAL ORDERING EXAMPLE



DESCRIPTION FOR TYPICAL ORDERING EXAMPLE

FTAS225-5.7A-N





- Contact Side

- (0.3) ±0.05

Series FT **Digital Touch Screen TYPICAL DIMENSIONS** - (13.0) .512 (122.0) Viewable Area 4.80 (115.2) Active Area 4.54 (5.94) (0.36) Typ .014 (7.56) Typ x 12 (0.36) Typ .014 -| |-(2.1) ±0.2 (86.04) 3.39 Active Area - Top Electrode Bottom Electrode (92.0) 3.62 Viewable Area (113.0) ±0.3 4.45 Reinforcement -Film Reinforcement Film - Insulation Film (100.0) ±1.0 3.94 (12.0)±1.0 .472

PART NUMBER & DESCRIPTION

+(31.0)±0.1

_ (38.75) _ 1.53

(1.0) Typ x 29

(6.0)±1.0 (0.6) Typ_.024

Digital Touch Screen Dimensions								
Part Number	Screen Size in Inches	Key Area Dimensions	Viewing Area Dimensions	External Dimensions	Panel Thickness	Terminal Detail 30 Pin .039" (1.0mm) Pitch		
FTAS225-5.7AN	5.7	4.54" x 3.39" (115.2mm x 86.04mm)	4.80" x 3.62" (122.0mm x 92.0mm)	5.51" x 4.45" (140.0mm x 113.0mm)	.083" (2.1mm)	Length 3.94" (100.0mm)		

Note: Number of keys for Digital Touch Screen: 15×15 .



Y11 ~ Y1, X1 ~ X15, Y15 ~ Y12 Pin Assignment

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eneral Specifications

Electrical Capacity (Resistive Load)

Power Level: 1mA @ 5.5V DC (resistive load)

Other Ratings

XY Resistive Value: 20 ~ 80Ω

Linearity: ±2.0% maximum

Insulation Impedance: 10MΩ minimum @ 25V DC

Expected Operational Life: Writing: 50,000 operations minimum (approximately 30mm movement with stylus)

Tapping: 10,000,000 operations minimum (pressing force 4.9N using silicone rubber, hardness 60°)

Touch Activation Force: 0.05 ~ 0.8N

10 milliseconds maximum **Chattering Time:**

80% standard (Touch Panel portion) **Light Transmission:**

Surface Hardness: 2H minimum (JIS K5600)

Environmental Data

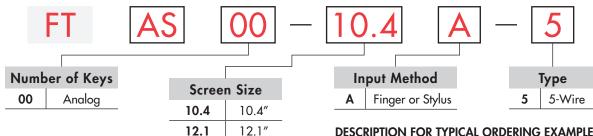
Operating Temperature Range: $-20^{\circ}\text{C} \sim +70^{\circ}\text{C} (-4^{\circ}\text{F} \sim +158^{\circ}\text{F})$ -40°C ~ +80°C (-40°F ~ +176°F) **Storage Temperature Range:**

Relative Humidity: +60°C (+140°F), humidity 90%, 240 hours

15

15.0"

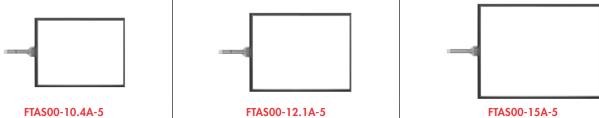
TYPICAL ORDERING EXAMPLE



DESCRIPTION FOR TYPICAL ORDERING EXAMPLE

FTAS00-10.4A-5 Touch Screen with 10.4" Screen 5-Wire Analog Finger or Stylus Input

PART NUMBERS & DESCRIPTIONS



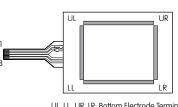
FTAS00-10.4A-5

5-Wire Analog louch Screens									
Part Number	Part Number Size in Inches Key Area Dimensions		Viewing Area Dimensions	External Dimensions	Panel Thickness	Terminal Detail 8 Pin .049" (1.25mm) Pitch			
FTAS00-10.4A-5	10.4	8.5" × 6.45" (215.9mm × 163.9mm)	8.66" x 6.61" (219.9mm x 167.9mm)	9.31" x 7.22" (236.5mm x 183.3mm)	.083" (2.1mm)	Length 3.150" (80.0mm)			
FTAS00-12.1A-5	12.1	9.8" × 7.37" (249.0mm × 187.2mm)	9.94" x 7.50" (252.4mm x 190.6mm)	10.52" x 8.1" (267.1mm x 205.8mm)	.083" (2.1mm)	Length 3.150" (80.0mm)			
FTAS00-15A-5	15.0	12.05" x 9.06" (306.1mm x 230.1mm)	12.19" x 9.19" (309.5mm x 233.5mm)	12.79" x 9.79"	.083"	Length 3 150" (80 0mm)			

Note: See web site for dimensioned drawings for all 5-Wire Analog Touch Screens.



12/09/19



UL, LL, UR, LR: Bottom Electrode Terminal SENSE: Top Electrode Terminal

Pins	Signal
1	UR
2	UL
3	NC
4, 5	SENSE
6	NC
7	LL
8	LR

	5-Wire Analog Touch Screen Dimensions								
Part Number	Screen Size in Inches	Dim A	Dim B Viewable Area	Dim C Active Area	Dim D Active Area	Dim E Viewable Area	Dim F	Dim G Center of Active Area (Horizontal)	Dim H Center of Active Area (Vertical)
FTAS00-10.4A-5	10.4	9.31" (236.5±0.3mm)	8.66" (219.9mm)	8.50" (215.9mm)	6.45" (163.9m)	6.61" (167.9mm)	7.22" (183.3±0.3mm)	4.79" (121.55mm)	3.61" (91.65mm)
FTAS00-12.1A-5	12.1	10.52" (267.1±0.3mm)	9.94" (252.4mm)	9.80" (249.0mm)	7.37" (187.2mm)	7.50" (190.6mm)	8.10" (205.8±0.3mm)	5.37" (136.4mm)	4.05" (102.9mm)
FTAS00-15A-5	15.0	12.79" (324.8±0.3mm)	12.19" (309.5mm)	12.05" (306.1mm)	9.06" (230.1mm)	9.19" (233.5mm)	9.79" (248.7±0.3mm)	6.49" (164.95mm)	4.90" (124.35mm)

Slides

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Controller Boards & Drivers

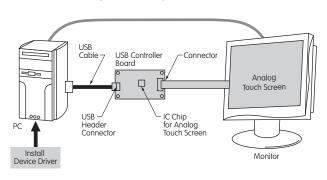
DISTINCTIVE CHARACTERISTICS

- Compatible with Control Board USB/RS232C
- Equipped with EPROM for Saving Setting Data
- Device Drivers are Windows 7, 8 & 10 Compatible

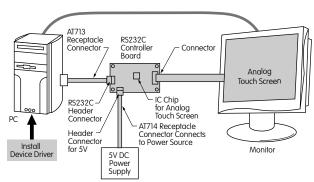
Touch panels can be operated the same as PC mouse functions by combining a control board or device driver and analog touch

For specifications or technical data for the controller boards and drivers, see NKK's web site or call our engineering support personnel.

System Configuration for USB



System Configuration for RS232C



Available through NKK Switches

General Specifications							
ltems	FTCU05B						
Interface	RS232C	USB 2.0 Full Speed					
Clock	6MHz	6MHz					
Supply Voltage	5.0V	5.0V (Bus Power)					
Resolution	10bit	10bit					
Current Consumption	350mA maximum	350mA maximum					
Communication Speed	9600 bps						
Communication Format	Data Length: 8bit Parity: None Stop Bit: 1						

Absolute Maximum Ratings

Items	Symbols	Minimum	Maximum	Notes
Supply Voltage	V _{cc}	-0.3V	+5.5V	
Input	V _{TP}		V _{cc}	Touch Panel Input
Voltage	*V _{RS}	-1 <i>5</i> V	+15V	RS232C
Operating Temperature			+70°C +158°F	
Storage Temperature	T _{STG}	−25°C −13°F	+85°C +185°F	

*V_{RS}: Applies Only to RS232C

Recommended Values

Items	Symbols	Minimum	Typical	Maximum	Notes
Supply Voltage	V _{cc}	+4.75V	+5.0	+5.25V	
Operating Temperature	T _{OPR}	0		+70°C +158°F	No Condensation



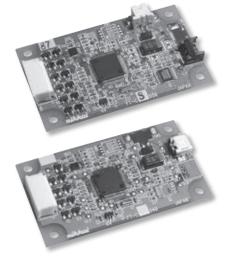
DISTINCTIVE CHARACTERISTICS

- · High Quality and Reliability
- Easy Integration Replacing Mouse Functionality
- Compatible with Control Board USB/RS232C
- Device Driver Compatible with Vista and Windows XP Operating Systems

Controller Boards						
Туре	Part No.	Communication Protocol				
5-Wire	FTCS05B	RS232C				
5-Wire	FTCU05B	USB				

Controller Boards Available for RS232C

Controller Boards Available for USB



NKK offers controller boards compatible with USB or with RS232C. See web site or contact factory for specifications and technical data for any of the controller boards and drivers.

IC Chip & Accessories

DISTINCTIVE CHARACTERISTICS

- Interface: USB and RS232C
- High Speed and Accuracy
- Built-in Calibration Function
- Data Function Removal Built In to Eliminate Noise



IC FTCSU548

The IC is for use with the 5- and 4-wire transparent touch screens, and is available for those who prefer to design their own controller boards. When the screen is touched, it recognizes the position of the touch by the level of analog voltage detected by the A/D. The A/D converter receives the value and sends a set of coordinate values as serial data or USB.

General Specifications for IC FTCSU548					
Package	LFQFP 48 Pins				
Interface	Serial Interface (Asynchronous) or USB (Full Speed 2.0)				
Supply Voltage	3.3/5.0V Typ; USB Available for 5V Only				
* Rated Output Current	High Level: -170mA Low Level: +170mA				
Operation Frequency	16MHz				
A/D Converter Resolution	10bit				
Operating Temperature	-20°C ~ +85°C (-4°F ~ +185°F)				
Storage Temperature	-40°C ~ +125°C (-40°F ~ +257°F)				

^{*} Total Output Electric Current Amount of all the I/O Port

OPTIONAL ACCESSORIES

AT713 Receptacle Connector

This Receptacle Connector with code connects to RS232C communication of the controller boards.



AT714 Receptacle Connector

AT714 is a Receptacle Connector with code to connect to power source of the control boards.



For more details and dimensioned drawings of the accessories, go to NKK's web site or call our engineering support personnel.

STORAGE, HANDLING & INSTALLATION

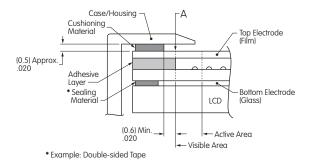
Handling of Controller Board

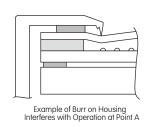
Series FT

- Use arc prevention to protect device from static electricity.
- Power source should be activated after host and touch panel are connected.
- When inserting connector CN1 and touch panel tail, be sure the slider of connector CN1 is pulled. Do not pull more than 10 times.
- Do not alter the product.
- Do not use any commands other than the ones outlined in the specifications.
- Place the product away from noise source (such as inverter from LCD operation) since tail can be affected by noise.
- If device driver (USB) does not work after installation, reboot the host computer while connected to the controller board.
- This product does not support suspended mode (USB).
- Protocol of USB transmission is one frame per one transaction.
- Contact factory if not using the protocol above.
- Warranty for one year after delivery. NKK warranties the 4-wire touch panel when it is used with the NKK control board and driver. Do not use third party control boards. NKK is not responsible for results of using damaged equipment with the controller boards.
- NKK Switches cannot assume responsibility for damages caused by software side during use of the touch screens.
- The touch screen pressed position may shift depending on various factors such as age, improper tail insertion or extreme temperatures. In such cases, recalibration is necessary.

Installation

- Products are ESD sensitive and ESD protection is required.
- Do not pull on the tail. Do not apply stress to the tail area.
- Avoid vibration or shock. Avoid any force or stress that may cause deformation to the product.
- The touch screen mounting should not be loose. This may cause an adverse effect on detecting performance during operation.
- Ensure there are no burrs around the edges of the case or housing that can cause false actuation. The edges of the case or housing should not enter the keying area.
- The case or housing and upper electrode should have a space of about 0.5mm to accommodate expansion or shrinkage due to temperature variances. If a shock barrier is used, do not press hard on the upper electrode area. Any shock barrier should be installed more than 0.6mm away from A.





- To secure the touch screen, secure the lower portion with a device such as the LCD display panel. Do not attach the upper electrode with double-sided tape or similar product to avoid stress that can damage the upper or lower electrode.
- In order to balance upper and lower pressure, an air vent may be installed. Ensure that no liquid or oil will enter into the device.
- Avoid air pressure applied to the touch screen as it may cause the top electrode to force air through the air vent, effecting electric endurance. If pressure inside of the touch panel is reduced through the air vent, it may cause interference fringes or may remain in ON status.
- Ensure that the glass is handled carefully to prevent breakage during installation.
- Moisture from condensation on tail connection or edges may result in migration, causing short circuit failure.
- Remove protective film from the touch screen after installation is completed.



STORAGE, HANDLING & INSTALLATION

Handling Precautions

- When opening product, take precaution with up/down and front/back directions. Glass edges are not chamfered, and corners or edges can be sharp. Wear gloves when handling the product.
- Do not pick up the product by the tail or pull the tail area.
- Use gloves or finger cots to prevent fingerprints on surface.
- When handling the product, hold it outside of the viewing area.
- Avoid stacking multiple products or placing other items on the product.
- When packing or storing, the glass should be positioned face up.

Operating Precautions

- Operate with fingers or a touch screen stylus only.
- Do not press hard with a pen or similar object between viewing area and key area.

Design Precautions

- With analog type, resistive value change (by aging or individual differences) can dislocate the input area. Input area can be calibrated with software.
- When installing on top of an LCD, noise from the display device can create misoperation. To avoid noise, implement grounding the display device frame.
- Do not create software for simultaneous touch points, as analog type will read the center point between two touch points.
- When used to draw a line, analog type will have a break at dot spacer. Compensate for this with software.
- Contact resistance may cause chatter depending on pressing condition. Software should detect signal after it stabilizes.

Other Precautions

- Clean with a soft cloth and ethanol. Do not use any cleaning agents other than ethanol.
- Store product in original package and store at the temperature and humidity range specified.
- Do not store in an environment with acids or other corrosive gases or where condensation may occur.
- Products are guaranteed based on evaluation of standards within the moisture tolerance and usage temperature range, but not guaranteed to operate perpetually at this temperature.
- Note that an incorrect type of connector may damage the print surface.
- Calibration data from one touch panel should not be applied to another panel; each should be calibrated individually.
- Recalibration is necessary if connector has been removed from the tail and reconnected.
- All specifications based on the tested touch screens only. Evaluate the products after installation with customer's equipment.
- NKK Switches reserves the right to make product improvement changes without notice.



150A

156W

190A

15.0"

15.6"

19.0"

Note: Aspect Ratio

Code A = 4:3Code W = 16:9

General Specifications

Electrical Capacity (Resistive Load)

Power Level: 1mA @ 5.5V DC (resistive load)

Other Ratings

250 ~ 850Ω; Wide: $120 \sim 1,500Ω$ XY Resistive Value:

> **Linearity:** ±1.5% maximum

Insulation Impedance: 10MΩ minimum @ 25V DC

Writing: 50,000 operations minimum (approximately 30mm movement with stylus) **Expected Operational Life:**

Tapping: 1,000,000 operations minimum (pressing force 4.9N using silicone rubber, hardness 60°)

Touch Activation Force: 0.02 ~ 1.0N maximum **Chattering Time:** 10 milliseconds maximum **Light Transmission:** 80% typical (Touch Panel portion)

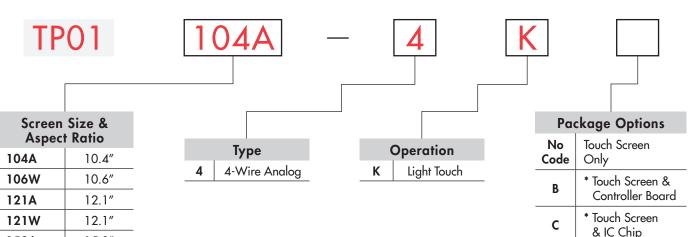
Surface Hardness: 3H minimum (JIS K5400)

Environmental Data

Operating Temperature Range: $-20^{\circ}\text{C} \sim +70^{\circ}\text{C} (-4^{\circ}\text{F} \sim +158^{\circ}\text{F})$ Storage Temperature Range: -40°C ~ +80°C (-40°F ~ +176°F)

> **Relative Humidity:** +40°C (+104°F), humidity 90%, 240 hours

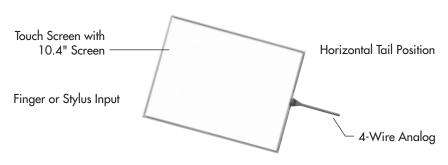
TYPICAL TOUCH SCREEN ORDERING EXAMPLE



DESCRIPTION FOR TYPICAL ORDERING EXAMPLE

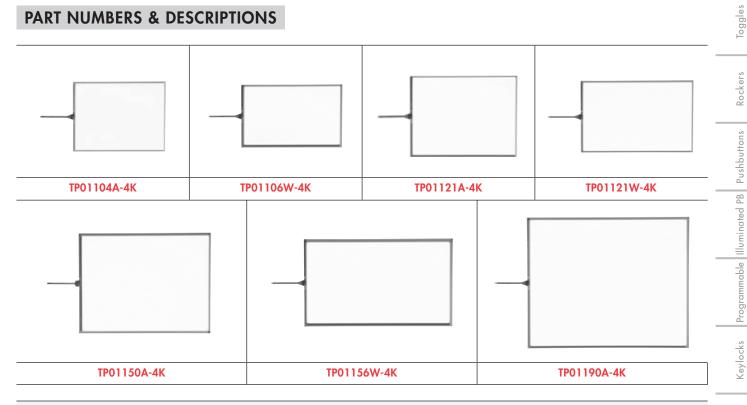
TP01104A-4K

* Controller boards & IC
chips for Multi-Touch
Screens available only
with package options.



Series TP01

PART NUMBERS & DESCRIPTIONS



	4-Wire Analog Touch Screens							
Tail	Part Number	Screen Size in Inches	Key Area Dimensions	Viewing Area Dimensions	External Dimensions	Panel Thickness	Terminal Detail 4 Pin .039" (1.0mm) Pitch	
	TP01104A-4K	10.4	8.315" x 6.236" (211.2mm x 158.4mm)	8.465" x 6.394" (215.0mm x 162.4mm)	8.882" x 6.748" (225.6mm x 171.4mm)	.083" (2.1mm)	Length 3.150" (80.0mm)	
Aspect Ratio 4:3 Horizontal Tail	TP01121A-4K	1 19 1 1 11011 1111 1111		9.827" x 7.406" (249.6mm x 188.1mm)	10.236" x 7.795" (260.0mm x 198.0mm)	.083" (2.1mm)	Length 3.150" (80.0mm)	
Aspect F Horizo	TP01150A-4K	15.0	11.972" x 8.980" (304.1mm x 228.1mm)	12.130" x 9.138" (308.1mm x 232.1mm)	12.669" x 9.665" (321.8mm x 245.5mm)	.083" (2.1mm)	Length 3.059" (77.7mm)	
	TP01190A-4K	19.0	14.815" x 11.850" (376.3mm x 301.0mm)	15.039" x 12.102" (382.0mm x 307.4mm)	15.571" x 12.638" (395.5mm x 321.0mm)	.083" (2.1mm)	Length 3.150" (80.0mm)	
:9 contal Tail	TP01106W-4K	10.6	9.071" x 5.441" (230.4mm x 138.2mm)	9.189" x 5.563" (233.4mm x 141.3mm)	9.756" x 6.094" (247.8mm x 154.8mm)	083" (2.1mm)	Length 3.150" (80.0mm)	
Aspect Ratio 16:9 Wide Frame with Horizontal Tail	TP01121W-4K	12.1	10.280" x 6.425" (261.12mm x 163.2mm)	10.404" x 6.551" (264.26mm x 166.4mm)	10.827" × 6.929" (275.0mm × 176.0mm)	.083" (2.1mm)	Length 3.150" (80.0mm)	
As Wide Frar	TP01156W-4K	15.6	13.551" x 7.618" (344.2mm x 193.5mm)	13.681" x 7.748" (347.5mm x 196.8mm)	14.276" x 8.433" (362.6mm x 214.2mm)	.083" (2.1mm)	Length 3.150" (80.0mm)	



Touch

Indicators

Supplement | Accessories |

Series TP01

Toggles

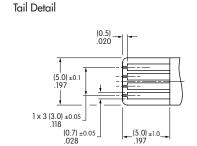
Keylocks Programmable Illuminated PB Pushbuttons

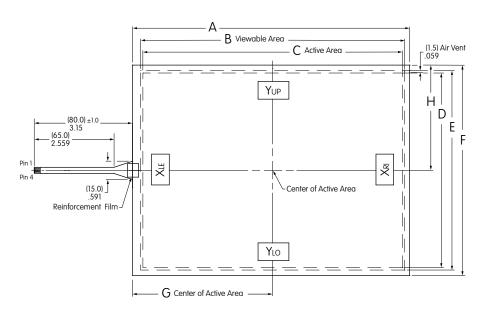
Slides

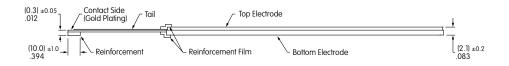
TYPICAL 10.4 DIMENSIONS

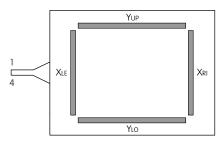
Horizontal Tail

Aspect Ratio 4:3









Yup, YLo: Bottom Electrode Terminal XLE, XRI: Top Electrode Terminal

Pins	Signal
1	Y _{UP}
2	Y _{LO}
3	X _{LE}
4	X _{RI}

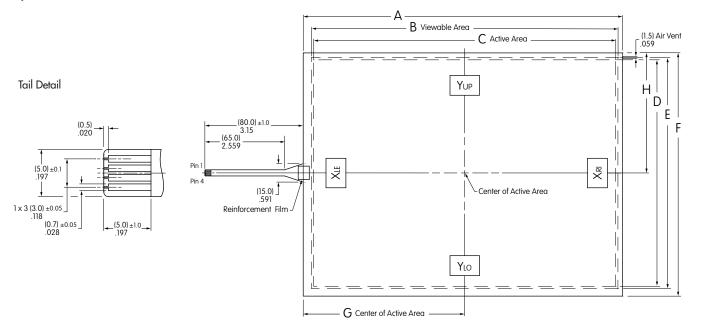
Typical Dimensions									
Part Number	Screen Size in Inches	Dim A	Dim B Viewable Area	Dim C Active Area	Dim D Active Area	Dim E Viewable Area	Dim F	Dim G Center of Active Area (Horizontal)	Dim H Center of Active Area (Vertical)
TP01104A-4K	10.4	8.882" (225.6.±0.3mm)	8.465" (215.0mm)	8.31 <i>5"</i> (211.2mm)	6.236" (158.4mm)	6.394" (162.4mm)	6.748" (171.4±0.3mm)	4.492" (114.1mm)	3.374" (85.7mm)

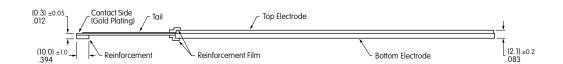


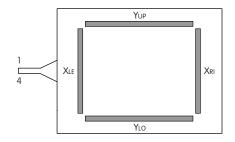
TYPICAL 12.1 DIMENSIONS

4-Wire with Horizontal Tail

Aspect Ratio 4:3







Yup, YLo: Bottom Electrode Terminal XLE, XRI: Top Electrode Terminal

Pins	Signal
1	Y _{UP}
2	Y _{LO}
3	X_{LE}
4	X _{RI}

	Typical Dimensions								
Part Number	Screen Size in Inches	Dim A	Dim B Viewable Area	Dim C Active Area	Dim D Active Area	Dim E Viewable Area	Dim F	Dim G Center of Active Area (Horizontal)	Dim H Center of Active Area (Vertical)
TP01121A-4K	12.1	10.236" (260.0±0.3mm)	9.827" (249.6mm)	9.677" (245.8mm)	7.256" (184.3mm)	7.406" (188.1mm)	7.795" (198.0±0.3mm)	5.177" (131.5mm)	3.850" (97.8mm)

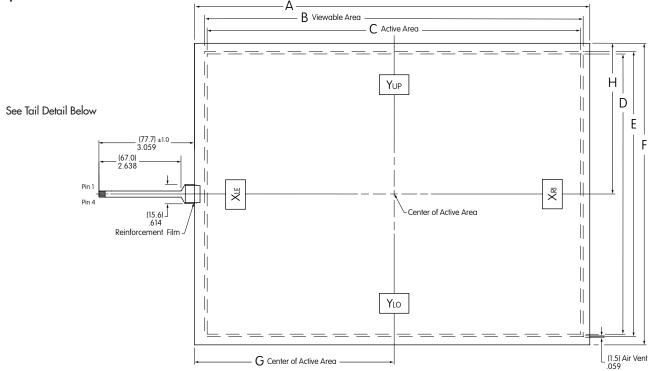
Series TP01

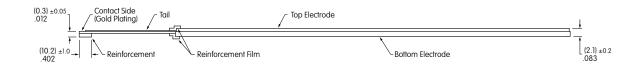
Ė Touch

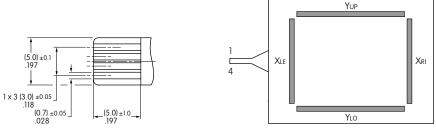
TYPICAL 15.0 DIMENSIONS

4-Wire with Horizontal Tail

Aspect Ratio 4:3







Pins	Signal
1	Y _{UP}
2	Y _{LO}
3	X _{LE}
4	X _{RI}

Yup, Ylo: Bottom Electrode Terminal XLE, XRI: Top Electrode Terminal

	Typical Dimensions								
Part Number	Screen Size in Inches	Dim A	Dim B Viewable Area	Dim C Active Area	Dim D Active Area	Dim E Viewable Area	Dim F	Dim G Center of Active Area (Horizontal)	Dim H Center of Active Area (Vertical)
TP01150A-4K	15.0	12.669" (321.8±0.3mm)	12.130" (308.1mm)	11.972" (304.1mm)	8.980" (228.1mm)	9.138" (232.1mm)	9.665" (245.5±0.3mm)	6.398" (162.5mm)	4.833" (122.75mm)



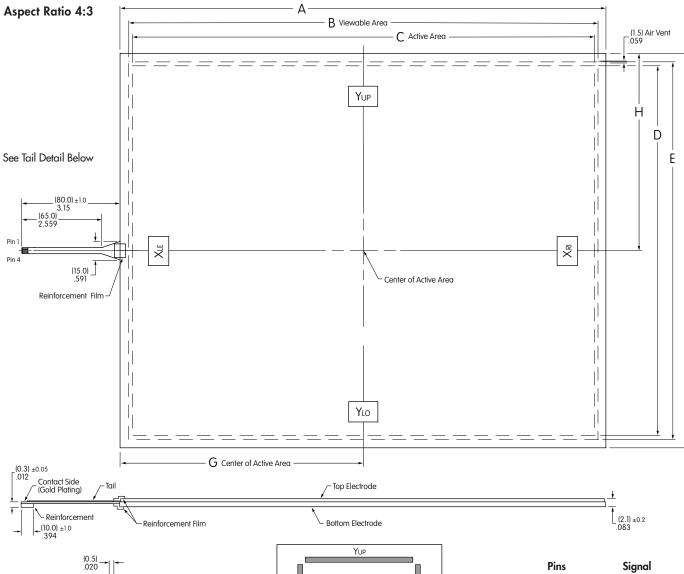
Programmable | Illuminated PB | Pushbuttons

Slides

Touch

Indicators

Accessories



(0.5)		Yup	
(5.0) ±0.1 197 x 3 (3.0) ±0.05 .028	1 XLE	YLO	(RI

Pins	Signal
1	Y _{UP}
2	Y _{LO}
3	X _{LE}
4	X _{RI}

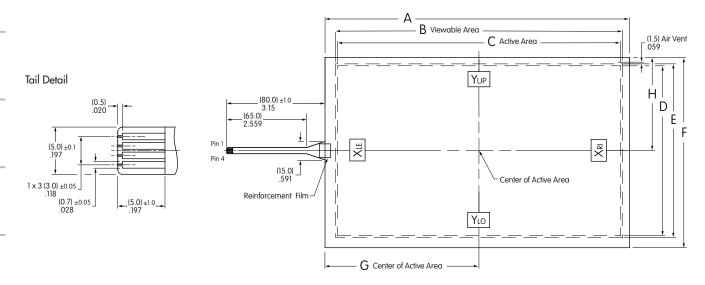
Yup, Ylo: Bottom Electrode Terminal Xle, XRI: Top Electrode Terminal

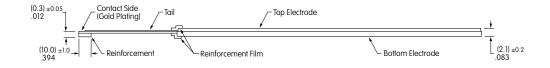
	Typical Dimensions								
Part Number	Screen Size in Inches	Dim A	Dim B Viewable Area	Dim C Active Area	Dim D Active Area	Dim E Viewable Area	Dim F	Dim G Center of Active Area (Horizontal)	Dim H Center of Active Area (Vertical)
TP01190A-4K	19.0	15.571" (395.5±0.3mm)	15.039" (382.0mm)	14.815" (376.3mm)	11.850" (301.0mm)	12.102" (307.4mm)	12.638" (321.0±0.3mm)	7.799" (198.1mm)	6.319" (160.5mm)

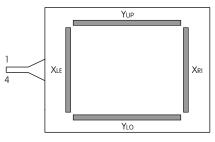


TYPICAL 10.6 DIMENSIONS

Horizontal Tail & Wide Frame Aspect Ratio 16:9







Yup, Ylo: Bottom Electrode Terminal XLE, XRI: Top Electrode Terminal

Pins	Signal		
1	Y _{UP}		
2	Y _{LO}		
3	X _{LE}		
4	Xnı		

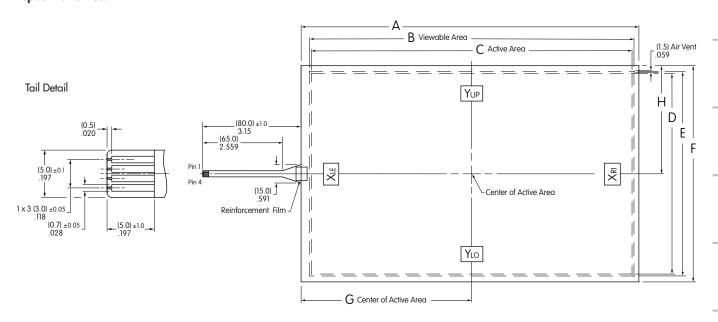
Typical Dimensions									
Part Number	Screen Size in Inches	Dim A	Dim B Viewable Area	Dim C Active Area	Dim D Active Area	Dim E Viewable Area	Dim F	Dim G Center of Active Area (Horizontal)	Dim H Center of Active Area (Vertical)
TP01106W-4K	10.6	9.756" (247.8mm)	9.189" (233.4mm)	9.071" (230.4mm)	5.441" (138.2mm)	5.563" (141.3mm)	6.094" (154.8±0.3mm)	4.933" (125.3mm)	2.984" (75.8mm)

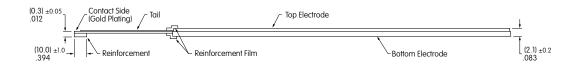


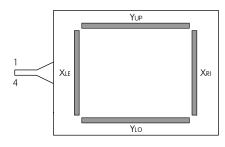
Rotaries

TYPICAL 12.1 DIMENSIONS

4-Wire Wide Type with Horizontal Tail Aspect Ratio 16:9







Yup, Yıo: Bottom Electrode Terminal XLE, XRI: Top Electrode Terminal

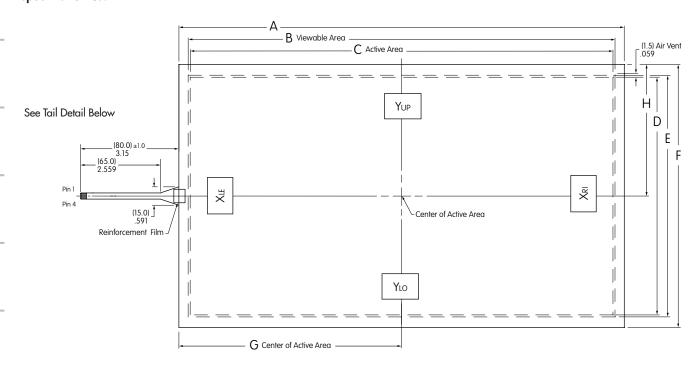
Pins	Signal
1	Y _{UP}
2	Y _{LO}
3	X _{LE}
4	X _{RI}

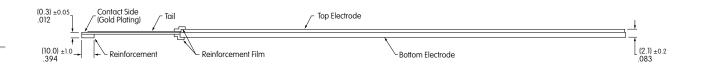
	Typical Dimensions								
Part Number	Screen Size in Inches	Dim A	Dim B Viewable Area	Dim C Active Area	Dim D Active Area	Dim E Viewable Area	Dim F	Dim G Center of Active Area (Horizontal)	Dim H Center of Active Area (Vertical)
TP01121W-4K	12.1	10.827" (275.0±0.3mm)	10.404" (264.26mm)	10.280" (261.12mm)	6.425" (163.2mm)	6.551" (166.4mm)	6.929" (176.0±0.3mm)	5.468" (138.89mm)	3.465" (88.0mm)

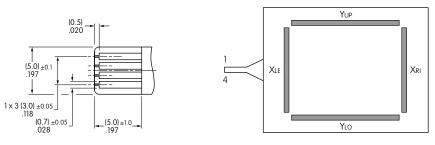
Supplement | Acce

TYPICAL 15.6 DIMENSIONS

4-Wire Wide Type with Horizontal Tail Aspect Ratio 16:9







Pins	Signal
1	Y _{UP}
2	Y _{LO}
3	X _{LE}
4	Xpi

YUP, YLO: Bottom Electrode Terminal XLE, XRI: Top Electrode Terminal

	Typical Dimensions								
Part Number	Screen Size in Inches	Dim A	Dim B Viewable Area	Dim C Active Area	Dim D Active Area	Dim E Viewable Area	Dim F	Dim G Center of Active Area (Horizontal)	Dim H Center of Active Area (Vertical)
TP01156AW-4	15.6	14.276" (362.6±0.3mm)	13.681" (347.5mm)	13.551" (344.2mm)	7.618" (193.5mm)	7.748" (196.8mm)	8.433" (214.2±0.3mm)	7.138" (181.3mm)	4.217" (107.1mm)



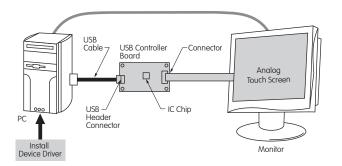
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4-Wire Multi-Touch Screen Controller Boards & Drivers

DISTINCTIVE CHARACTERISTICS

- Compatible with Controller Board USB
- Device Driver is *Windows 7, 8 & 10 Compatible

System Configuration for USB



Available through NKK Switches

Absolute Maximum Ratings

Items	Symbols	Minimum	Maximum	
Supply Voltage	V _{CC}	+4.5V	+5.5V	
Input Voltage	V _{TP}		V _{cc}	
Operating Temperature	T _{OPR}	−20°C (−4°F)	+70°C (+158°F)	
Storage Temperature	T _{STG}	–30°C (−22°F)	+85°C (+185°F)	

	Controller Boards					
Туре	Part No.	Communication Protocol				
4-Wire	* TP01104A-4KB	USB				

* Includes any of the TPO1 Multi-Touch Screen models. Controller boards are not sold separately, but in a package with any of the TPO1 screen sizes.

NKK's analog touch panels can be operated the same as PC mouse functions by combining a controller board or device driver and analog touch screen. This includes the screen's multi-touch capabilities.

For specifications or technical data for the controller boards and drivers, see NKK's web site or call our engineering support

NKK offers the option to order a controller board in a package with a touch screen. See ordering table for details.

Recommended Values

Items	Symbols	Minimum	Typical	Maximum	Notes
Supply Voltage	V _{cc}	+4.5V	+5	+5.5V	
Operating Temperature	T _{OPR}	-20°C (-4°F)		+70°C (+158°F)	No Condensation

IC Chip for Analog Multi-Touch Screens

DISTINCTIVE CHARACTERISTICS

- Interface: USB
- Compatible with * Windows 7, 8 & 10
- High Speed and Accuracy
- Built-in Calibration Function
- Data Function Removal Built In to Eliminate Noise

The IC is for use with the 4-wire transparent touch screens. When the screen is touched, it recognizes the position of the touch by the level of analog voltage detected by the A/D. The A/D converter receives the value and sends a set of coordinate values as serial data or USB.

Contact NKK Switches for the IC data sheet.

NKK offers the option to order an IC chip in a package with a touch screen. See ordering table for details.

^{*} Windows is a registered trademark of Microsoft Corporation.

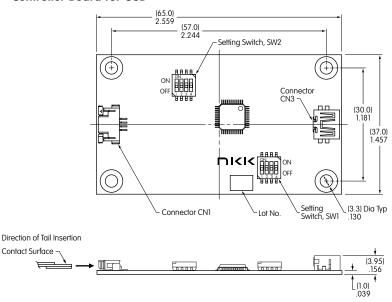


Contact Surface

Supplement | Accessories

4-Wire Multi-Touch Screen Controller Board for USB

Controller Board for USB



CN1 4-Wire Analog Touch Screen Connector - 4 Pins

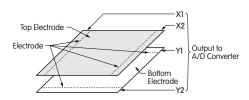
Pin No.	Symbol	Description
1	Y _{UP}	Touch Screen Drive Output PSW2
2	Y _{LO}	Touch Screen Drive Output PSW1, PSW5
3	X _{LE}	Touch Screen Drive Output PSW4
4	X _{RI}	Touch Screen Drive Output PSW3, PSW6

CN3 Header Connector for USB - 5 Pins

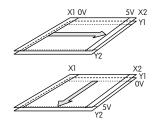
Pin No.	Symbol	Description
1	V _{cc}	V _{cc}
2	D -	D -
3	D +	D +
4	GND	V _{ss} (OV)
5	FG	Shield GND

ANALOG TOUCH SCREENS

1. The analog touch screen has a two-layer structure consisting of polyester film with an ITO membrane and sheet of glass. The surfaces of top and bottom electrodes have a uniform resistive film. One electrode draws in the X-axis direction, the other on the Y-axis direction. When pressure is applied, it changes the resistance value between X1 and X2 and Y1 and Y2, then converts to a digital signal.

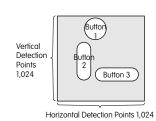


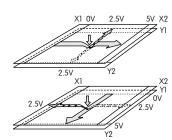
To interpret the touched position, 5V is applied to the top electrode (X1 and X2). Then the voltage on the arrow direction evenly changes.



- With a touch to the center of the top electrode film, the touched position contacts the bottom film (glass), and 2.5V is output to Y1 (or Y2). The output signal is then converted to a digital signal and can be recognized as an X-axis coordinate value. In the same way, the Y-axis coordinate value can be read from Y1 and Y2 on the bottom electrode. Then the position where the X and Y axis coordinate value intersected is read as the contact position.
- 4. The resolution of the analog touch screens is relatively higher than the digital models and contributes to the variety of the screen designs available, including those displaying buttons. Since analog types generally detect signals as a point but not as a number on the keys, the signals may be input as text or drawings with a pen. The vertical and horizontal resolution (detection points) is 1,024 when a 10bit A/D converter is used.

The active area of each button is independent of each other, resulting in no interference between the areas.







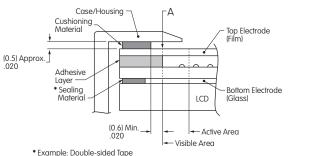
STORAGE, HANDLING & INSTALLATION

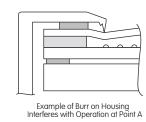
Handling of Controller Board

- Use arc prevention to protect device from static electricity.
- Power source should be activated after host and touch panel are connected.
- When inserting connector CN1 and touch panel tail, be sure the slider of connector CN1 is pulled. Do not pull more than 10 times.
- Do not alter the product.
- Do not use any commands other than the ones outlined in the specifications.
- Place the product away from noise source (such as inverter from LCD operation) since tail can be affected by noise.
- If device driver (USB) does not work after installation, reboot the host computer while connected to the controller board.
- Warranty for one year after delivery. NKK warranties the 4-wire touch panel when it is used with the NKK control board and driver. Do not use third party control boards. NKK is not responsible for results of using damaged equipment with the controller
- NKK Switches cannot assume responsibility for damages caused by software side during use of the touch screens.
- The touch screen pressed position may shift depending on various factors such as age, improper tail insertion or extreme temperatures. In such cases, recalibration is necessary.

Installation

- Products are ESD sensitive and ESD protection is required.
- Do not pull on the tail. Do not apply stress to the tail area.
- Avoid vibration or shock. Avoid any force or stress that may cause deformation to the product.
- The touch screen mounting should not be loose. This may cause an adverse effect on detecting performance during operation.
- Ensure there are no burrs around the edges of the case or housing that can cause false actuation. The edges of the case or housing should not enter the keying area.
- The case or housing and upper electrode should have a space of about 0.5mm to accommodate expansion or shrinkage due to temperature variances. If a shock barrier is used, do not press hard on the upper electrode area. Any shock barrier should be installed more than 0.6mm away from A.





- To secure the touch screen, secure the lower portion with a device such as the LCD display panel. Do not attach the upper electrode with double-sided tape or similar product to avoid stress that can damage the upper or lower electrode.
- In order to balance upper and lower pressure, an air vent may be installed. Ensure that no liquid or oil will enter into the device.
- Avoid air pressure applied to the touch screen as it may cause the top electrode to force air through the air vent, effecting electric endurance. If pressure inside of the touch panel is reduced through the air vent, it may cause interference fringes or may remain in ON status.
- Ensure that the glass is handled carefully to prevent breakage during installation.
- Moisture from condensation on tail connection or edges may result in migration, causing short circuit failure.
- Remove protective film from the touch screen after installation is completed.



Supplement | Accessories

STORAGE, HANDLING & INSTALLATION

Handling Precautions

- When opening product, take precaution with up/down and front/back directions. Glass edges are not chamfered, and corners or edges can be sharp. Wear gloves when handling the product.
- Do not pick up the product by the tail or pull the tail area.
- Use gloves or finger cots to prevent fingerprints on surface.
- When handling the product, hold it outside of the viewing area.
- Avoid stacking multiple products or placing other items on the product.
- When packing or storing, the glass should be positioned face up.

Operating Precautions

- Operate with fingers or a touch screen stylus only.
- Do not press hard with a pen or similar object between viewing area and key area.

Design Precautions

- · With analog type, resistive value change (by aging or individual differences) can dislocate the input area. Input area can be calibrated with software.
- When installing on top of an LCD, noise from the display device can create misoperation. To avoid noise, implement grounding the display device frame.
- Do not create software for simultaneous touch points, as analog type will read the center point between two touch points.
- When used to draw a line, analog type will have a break at dot spacer. Compensate for this with software.
- Contact resistance may cause chatter depending on pressing condition. Software should detect signal after it stabilizes.

Other Precautions

- Clean with a soft cloth and ethanol. Do not use any cleaning agents other than ethanol.
- Store product in original package and store at the temperature and humidity range specified.
- Do not store in an environment with acids or other corrosive gases or where condensation may occur.
- Products are guaranteed based on evaluation of standards within the moisture tolerance and usage temperature range, but not guaranteed to operate perpetually at this temperature.
- Note that an incorrect type of connector may damage the print surface.
- Calibration data from one touch panel should not be applied to another panel; each should be calibrated individually.
- Recalibration is necessary if connector has been removed from the tail and reconnected.
- All specifications based on the tested touch screens only. Evaluate the products after installation with customer's equipment.
- NKK Switches reserves the right to make product improvement changes without notice.

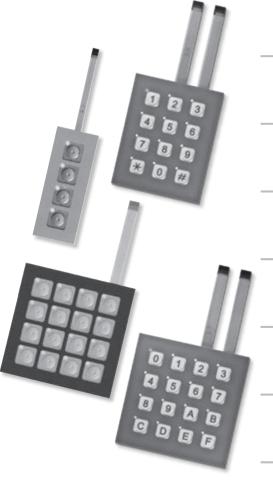


DISTINCTIVE CHARACTERISTICS

- Nonilluminated options in 4 or 16 keys, illuminated choices in 12 or 16 keys
- 1.0mm (.039") tail pitch
- Easily integrated into designs: replaces multiple mechanical switches, soldered wires and cable assemblies
- Card insertion into design supports customized legends for nonilluminated models
- Actuating dome offers crisp, tactile feedback to positively indicate circuit transfer
- Illuminated models feature legends on embossed keypads
- Adhesive backing for easy mounting

GENERAL SPECIFICATIONS

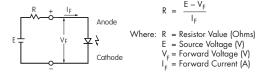
Power Level	20mA @ 24V DC			
Contact Resistance	500Ω maximum (10mA @ 10V DC)			
Insulation Resistance	100 megohms minimum @ 250V DC minimum			
Dielectric Strength	250V AC minimum for one minute minimum			
Operational Life	1,000,000 operations minimum			
Contact Timing	10 milliseconds maximum			
Nominal Operating Force	1.0N ~ 6.0N			
Stroke: Nonilluminated Illuminated with Overlay	.016" ~ .039" (0.4mm ~ 1.0mm) .020" ~ .047" (0.5mm ~ 1.2mm)			
O 1' T 1 D	-15°C ~ +50°C (+5°F ~ +122°F) illuminated			
Operating Temperature Range	-15°C ~ +55°C (+5°F ~ +131°F) nonilluminated			



LED SPECIFICATIONS

Single Element LED Color: Ar	Unit		
Forward Voltage (Typical)	V _F	2.1	٧
Forward Current (Typical)	I _F	20	mA
Forward Current (Maximum)	I _F	30	mA
* Forward Peak Current (Max)	I _{FM}	195	mA
Reverse Voltage (Maximum)	V_R	5.0	٧

The electrical specifications shown are determined at a basic temperature of 25°C. LED is an integral part of the switch. LEDs are not sold separately.



LED circuits are isolated and require an external power source. If the source voltage exceeds the rated voltage, a ballast resistor is required.

* Note: Pulse width 0.1msec maximum with a maximum duty cycle ratio of 1/10

Ordering Information	Description					
Part Number	Illumination	Number of Keys Surface Sheet Black (D) Gray (E)		e Sheet Gray (E)	Overlay	
FMBN04BD	Nonilluminated	4	•			
FMBN04BE		4		•		
FMBN16BD		16	•			
FMBN16BE		16		•		
FMBP12BF	Dot Illuminated	12			Gray Surface Sheet with Embossed White Keypad	
FMBP16BF	with Overlay	16		and Gray L		



(70.0) 2.756

FMBN04BE

Gray Surface

Sheet

TYPICAL SWITCH DIMENSIONS

P (1.0) Typ .039 (0.7) Typ (0.5)R Typ (1) — Pin 5 (4.0) .157 (2) (70.0) 2.756 (3) 0

(93.0) 3.661

Switch Circuit Matrix For 4 Key

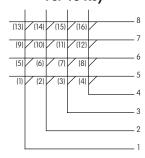


Key numbers in parenthesis aré not actually on panel and are for reference only

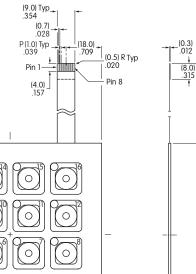
Switch Circuit Matrix Detail For 4 or 16 Key



Switch Circuit Matrix For 16 Key



Key numbers in parenthesis are not actually on panel and are for reference only



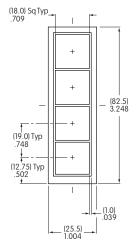
Nonilluminated • 4 or 16 Keys

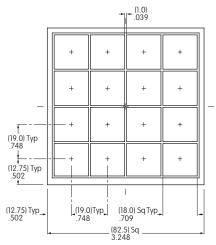


(93.0) Sq 3.661



Insertable Legend Card for 4 Key or 16 Key





Insertable Legend Cards are supplied with the nonilluminated switch keypad assembly in Black, Gray and Yellow

(0.1) ~ (0.12) .004 ~ .005



(2)

(0)

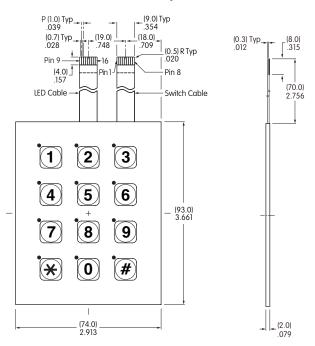
(4) (5) (6) (8) (9)

Touch

Indicators

TYPICAL SWITCH DIMENSIONS

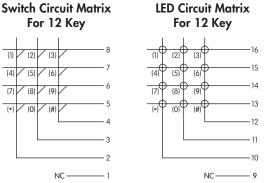
Illuminated • 12 or 16 Keys

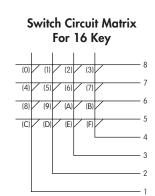


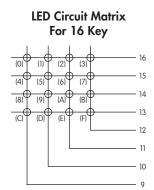
P (1.0)Typ .039 (9.0)Typ .354 (0.7)Typ (18.0) .709 (0.3)Typ (8.0) .315 (0.5) R Typ **-**16 .020 (4.0) J Pin 8 Pin 1 157 (70.0) 2.756 LED Cable Switch Cable 0 (1 2 3 5 6 9 B (\mathbf{F}) (93.0) Sq 3.661

Dot illumination at upper left corner of each keypad

Dot illumination at upper left corner of each keypad

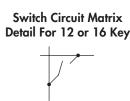


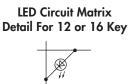




Key numbers in parenthesis are not actually on panel and are for reference only









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INSERTABLE LEGEND CARDS

Instructions for Customizing Insertable Legends

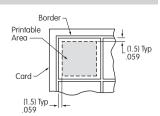
Series FM

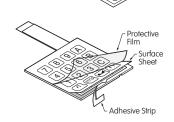
The membrane keypad assembly comes with three insertable legend cards: yellow, gray and black. The following provides guidelines for creating and insertion of legend cards for the membrane switch keypad assembly. Read all of the instructions prior to customizing and inserting the legend card.

- Using the borders on the insertable legend card as a guide, be sure characters on the card are about 1.5mm (.059") within these borders. This is the printable area.
- Legend characters may be drawn, printed, etc. Be sure that application choice is completely dry before inserting into membrane keypad assembly.

Instructions for Inserting Legend Card

- Note correct orientation of insertable legend card. Insert card under surface sheet, and use caution to avoid bending the membrane keypad assembly. Do not use pointed object to insert card, and do not remove surface sheet.
- Align and center all legend characters within the squares of the surface sheet.
- · Smooth any wrinkles or air pockets from surface sheet.
- Peel off adhesive strip from the membrane keypad assembly.
- The legend card is now firmly in place and cannot be removed.
- Detach the protective film.





Connectors

Recommended Connectors for 5 Pin

Straight: FCI Part No. SLW5S-5C7LF Right Angle: FCI Part No. SLW5R-5C7LF

Recommended Connectors for 8 Pin

Straight: FCI Part No. SLW8S-5C7LF Right Angle: FCI Part No. SLW8R-5C7LF

PRECAUTIONS FOR HANDLING

- · Assembly of legend card insert is handled by the customer. Therefore, we recommend to evaluate the finished product with the card assembled.
- Nonilluminated products have a loophole on each key. It is possible to add optional illumination by installing appropriate LEDs. Legend card does not have loopholes.
- To test proper electrical operation of switches, use of an electric buzzer is recommended.
- Use an additional chattering prevention circuit for the switch circuit.
- Do not operate switches with pointed objects (i.e. screwdrivers) to prevent perforation of film overlay.
- Use an FPC connector that corresponds to the printed circuit. Contact factory for suitable connectors.
- During assembly and installation of legends place devices on a level, sturdy surface. We do not recommend assembly and installation of device using a free hand or on a soft surface.
- Do not fold, bend, or apply pressure to the product.
- These devices contain adhesive that may emit noise. This does not affect product functionality.
- Do not depress any switch areas during assembly/installation.
- These membrane switches are built with air vents. Prior to installation, make corresponding holes to allow air vents to function. These holes should first be aligned with the membrane switch device, then made on the body of the final installation structure. Do not allow water or oil to penetrate through the air vents. Entry of any liquids through the air vents may cause contact failure.

APPLICATIONS

Communication equipment

Automation equipment

- Office machines
- Electronic equipment
- Electronic equipment for national security
- Amusement equipment

